S/M No. : G6C6R5S001

Service Manual

Microwave Oven

Model: KOG-3C6R

✔ **Caution**

: In this Manual, some parts can be changed for improving, their performance without notice in the parts list. So, if you need the latest parts information, please refer to PPL(Parts Price List) in Service Information Center (http://svc.dwe.co.kr).

DAEWOO ELECTRONICS CORP.

http : //svc.dwe.co.kr Jan. 2004

PRECAUTIONS TO BE OBSERVED BEFORE AND DURING SERVICING TO AVOID POSSIBLE EXPOSURE TO EXCESSIVE MICROWAVE ENERGY

(a) Do not operate or allow the oven to be operated with the door open.

(b) Make the following safety checks on all ovens to be serviced before activating the magnetron or other microwave source, and make repairs as necessary: (1) Interlock operation, (2) Proper door closing, (3) Seal and sealing surfaces (arcing, wear, and other damage), (4) Damage to or loosening of hinges and latches, (5) Evidence of dropping or abuse.

(c) Before turning on power to the microwave oven for any service test or inspection within the microwave generating compartments, check the magnetron, wave guide or transmission line, and cavity for proper alignment, integrity, and connections.

(d) Any defective or misadjusted components in the interlock, monitor, door seal, and microwave generation and transmission systems shall be repaired, replaced, or adjusted by procedures described in this manual before the oven is released to the owner.

(e) A microwave leakage check to verify compliance with the Federal performance standard should be performed on each oven prior to release to the owner.

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SAFETY AND PRECAUTIONS

1. FOR SAFE OPERATION

Damage that allows the microwave energy (that cooks or heats the food) to escape will result in poor cooking and may cause serious bodily injury to the operator.
IF ANY OF THE FOLLOWING CONDITIONS EXIST, OPERATOR MUST NOT USE THE APPLIANCE.
(Only a trained service personnel should make repairs.)

(1) A broken door hinge.
(2) A broken door viewing screen.
(3) A broken front panel, oven cavity.
(4) A loosened door lock.
(5) A broken door lock.

The door gasket plate and oven cavity surface should be kept clean.
No grease, soil or spatter should be allowed to build up on these surfaces or inside the oven.
DO NOT ATTEMPT TO OPERATE THIS APPLIANCE WITH THE DOOR OPEN.
The microwave oven has concealed switches to make sure the power is turned off when the door is opened.
Do not attempt to defeat them.
DO NOT ATTEMPT TO SERVICE THIS APPLIANCE UNTIL YOU HAVE READ THIS SERVICE MANUAL.

2. FOR SAFE SERVICE PROCEDURES

1. If the oven is operative prior to servicing, a microwave emission check should be performed prior to servicing the oven.
2. If any certified oven unit is found to servicing, a microwave emission check should be performed prior to servicing the oven.
   (a) inform the manufacturer, importer or assembler,
   (b) repair the unit at no cost to the owner,
   (c) attempt to ascertain the cause of the excessive leakage,
   (d) tell the owner of the unit not to use the unit until the oven has been brought into compliance.
3. If the oven operates with the door open, the service person should tell the user not to operate the oven and contact the manufacturer and the dealer immediately.

IMPORTANT

The wire in this mains lead coloured in accordance with the following code.

Green-and-yellow : Earth
Blue : Neutral
Brown : Live

As the colours of the wires in the mains lead of this appliance may not correspond with the coloured markings identifying the terminals in your plug, proceed as follows.
The wire which is coloured green-and-yellow must be connected to the terminal in the plug which is marked with the letter 'E', earth symbol or coloured green-and-yellow.
The wire which is coloured blue must be connected to the terminal which is marked with the letter 'N' or coloured black.
The wire which is coloured brown must be connected to the terminal which is marked with the letter 'L' or coloured red.

NOTE :

The oven is designed for counter-top use only.

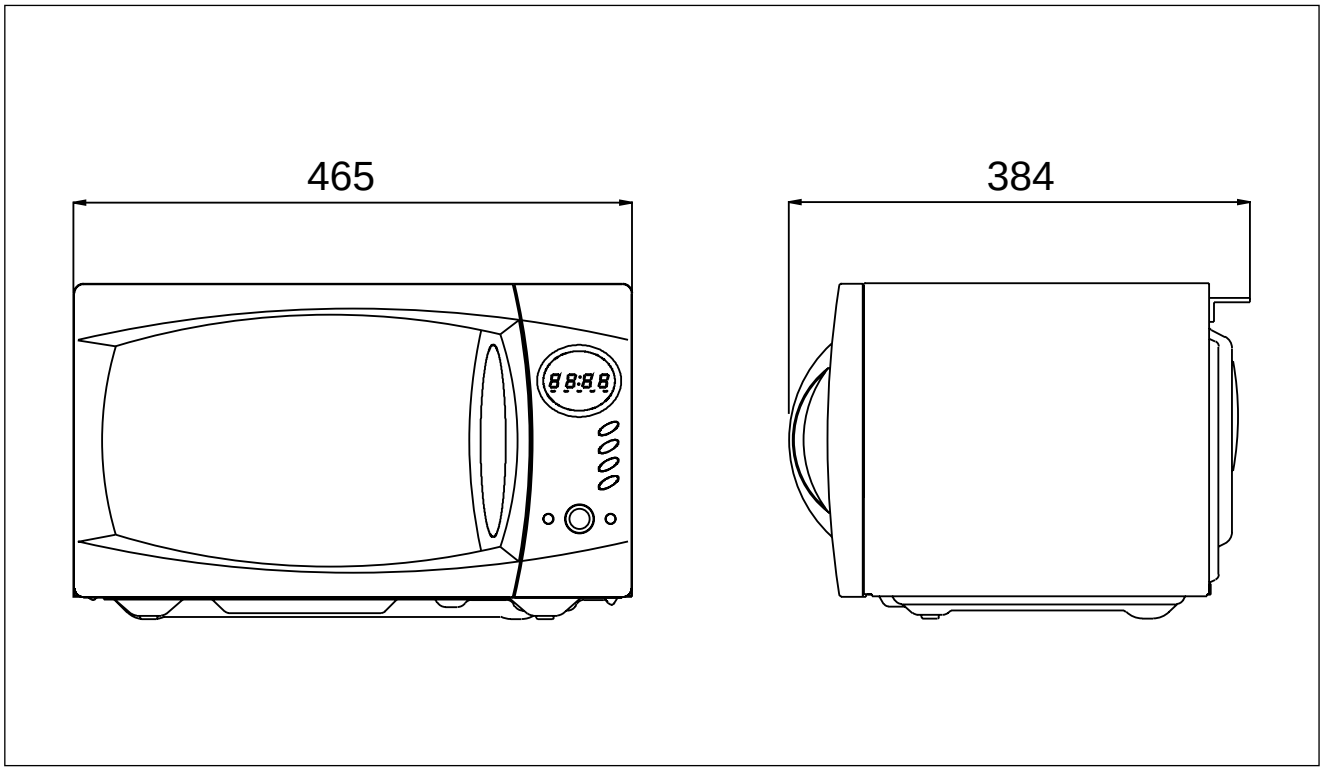
SPECIFICATIONS

POWER SUPPLY		230V~50Hz, SINGLE PHASE WITH EARTHING
POWER CONSUMPTION	MICROWAVE	1200 W
	GRILL	1050 W
	COMBINATION	2200 W
MICROWAVE ENERGY OUTPUT		800W
MICROWAVE FREQUENCY		2450MHz
OUTSIDE DIMENSIONS (WXHXD)		465X279X384mm
CAVITY DIMENSIONS (WXHXD)		290X220X306mm
NET WEIGHT		APPROX. 13.7Kg
TIMER		60 min. 00 sec.
POWER SELECTIONS		5 LEVELS
CAVITY VOLUME		0.7 Cu.Ft.

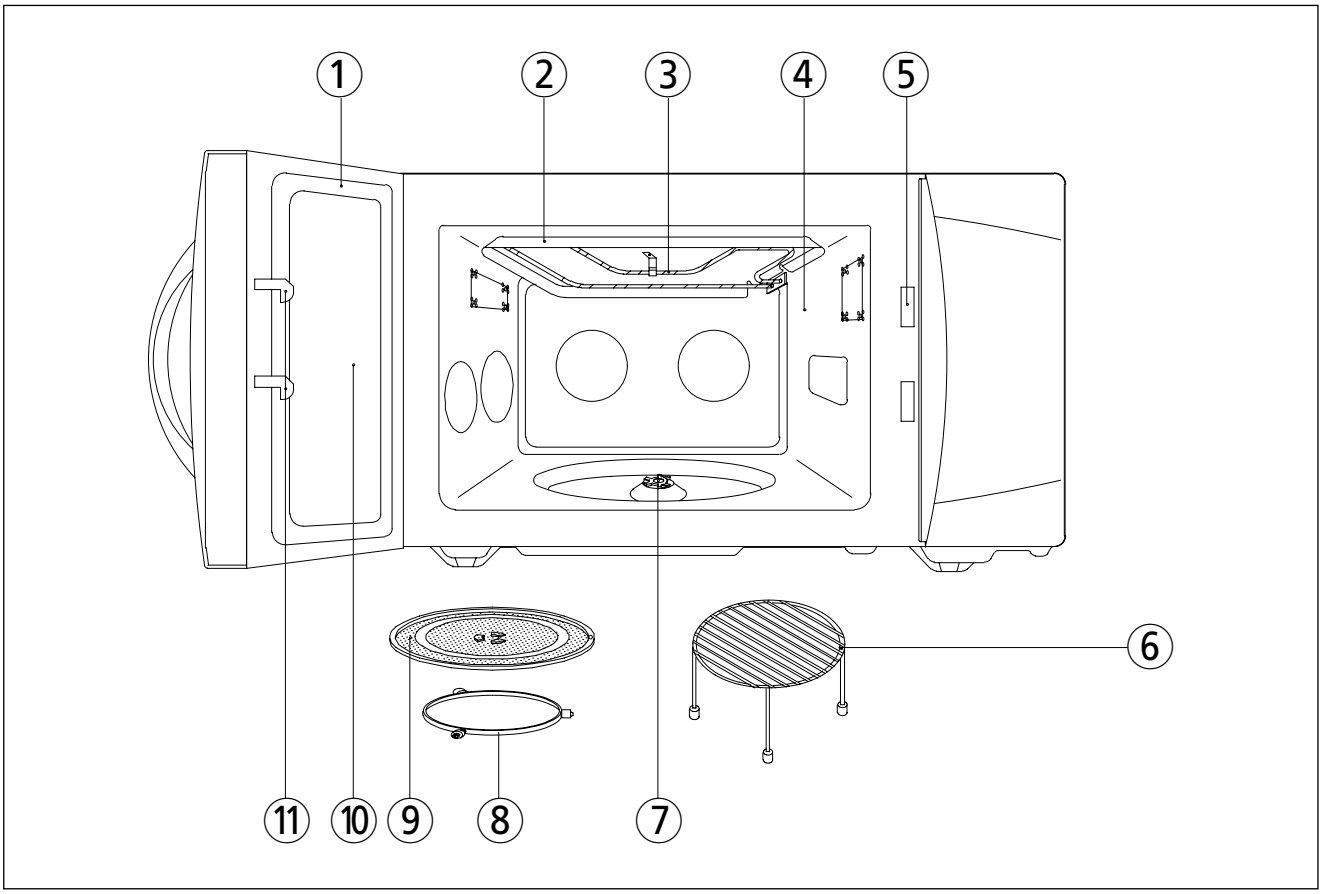
** Specifications are subject to change without notice.*

EXTERNAL VIEW

1. OUTER DIMENSION



2. FEATURE DIAGRAM



① **Door seal -** Door seal maintains the microwave energy within the oven cavity and prevents microwave leakage.

② **Reflector (Insulator Heater)**

③ **Heating Element**

④ **Oven cavity**

⑤ **Safety interlock system**

⑥ **Metal Rack**

⑦ **Coupler -** This fits over the shaft in the center of the ovens cavity floor. This is to remain in the oven for all cooking.

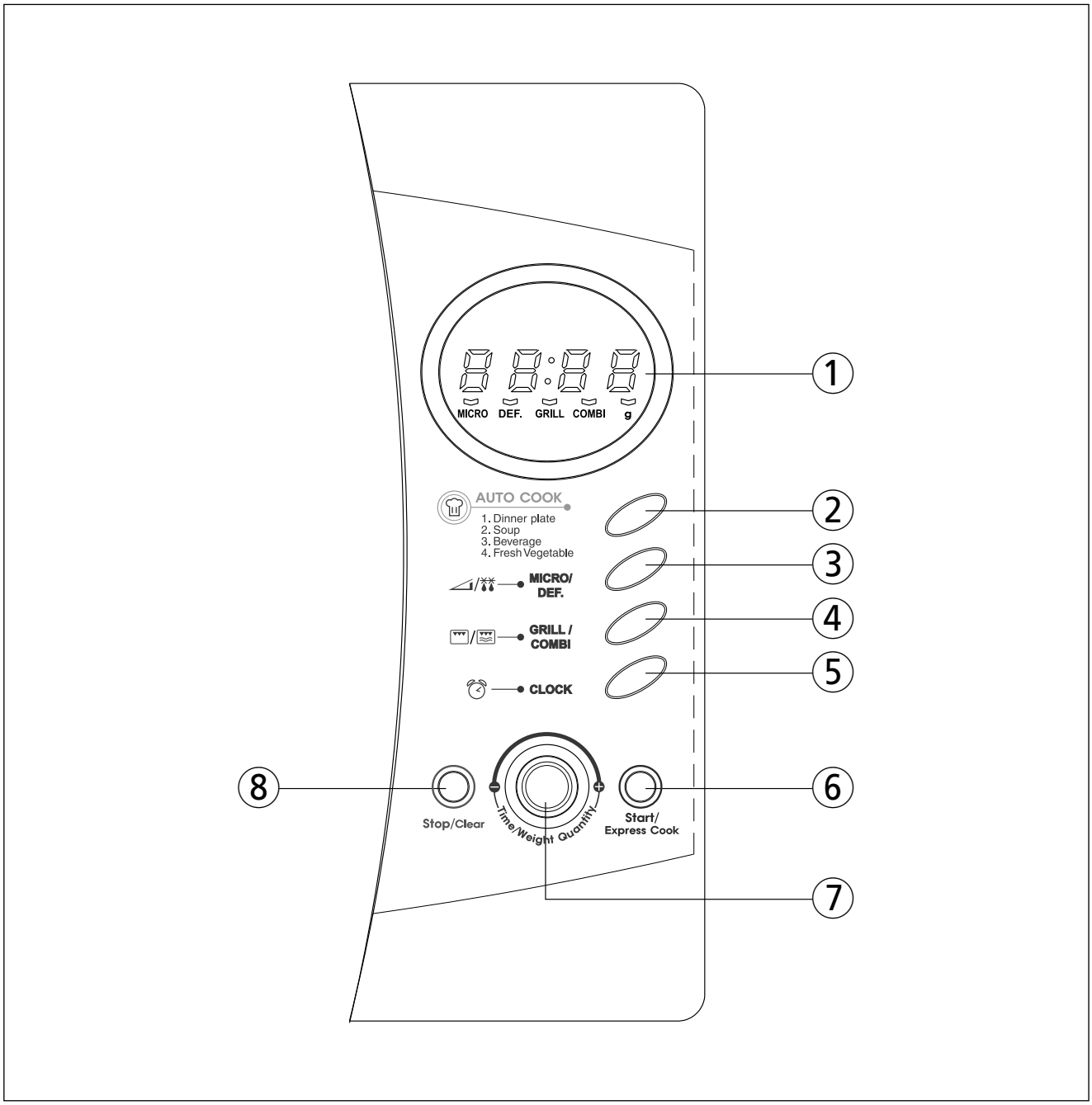
⑧ **Roller guide -** This must always be used for cooking together with the glass cooking tray.

⑨ **Glass cooking tray -** Made of special heat resistant glass. Food in a proper receptacle is placed on this tray for cooking.

⑩ **Door viewing screen -** Allows viewing of food. The screen is designed so that light can pass through, but not the microwave.

⑪ **Door hook -** When the door is closed, it will automatically shut off. If the door is opened while the oven is operating, the magnetron will immediately stop operating.

3. CONTROL PANEL



① **Display** - Cooking time, power level, indicators and present time are displayed.

② **Auto cook** - Used to cook using a program or to reheat.

③ **MICRO/Def.** - Used to set power level. Used to defrost foods by weight or time.

④ **Grill/Combi** - Used to cook grill/combi.

⑤ **Clock** - Used to set clock.

⑥ **Start/Express cook** - Used to start the oven operation and also increase the reheat time by 30 seconds.

⑦ **Dial knob** - Used to set the time and weight.

⑧ **Stop/Clear** - Used to stop the oven operation or to erase all entries.

INSTALLATION

1. Steady, flat location

This microwave oven should be set on a steady, flat surface.

This microwave oven is designed for counter top use only.

2. Leave space behind and side

All air vents should be kept a clearance. If all vents are covered during operation, the oven may overheat and, eventually, cause oven failure.

3. Away from Radio and TV sets

Poor television reception and radio interference may result if the oven is located close to a TV, Radio, antenna or feeder and so on.

4. Away from heating appliances and water taps

Keep the oven away from hot air, steam or splash when choosing a place to position it, or the insulation might be adversely affected and breakdowns occur.

5. Power supply

➢ Check your local power source.

This microwave oven requires a current of approximately 12 amperes, 230Volts, 50Hz grounded outlet.

➢ Power supply cord is about 0.8 meters long.

➢ The voltage used must be the same as specified on this oven. Using a higher voltage may result in a fire or other accident causing oven damage. Using low voltage will cause slow cooking, We are not responsible for damage resulting from use of this oven with a voltage of ampere fuse other than those specified.

➢ This appliance is supplied with cable of special type, which, if samaged, must be repaired with cable of same type. Such a cable can be purchased from DAEWOO and must be installed by a qualified person.

6. Examine the oven after unpacking for any damage such as:

A misaligned door, broken door or a dent in cavity.

If any of the above are visible, DO NOT INSTALL, and notify dealer immediately.

7. Do not operate the oven if it is colder than room temperature

(This may occur during delivery in cold weather.) Allow oven to become room temperature before operating.

EARTHING INSTRUCTIONS

This appliance must be earthed. In the event of an electrical short circuit, earthing reduces the risk of the electric shock by providing an escape wire for the electric current. This appliance is equipped with a cord having a earthing wire with a earthing plug. The plug must be plugged into an outlet that is properly installed and earthed.

WARNING

Improper use of the earthing plug can result in a risk of electric shock. Consult a qualified electrician or serviceman if the earthing instructions are not completely understood, or if doubt exists as to whether the appliance is properly earthed, and either:If it is necessary to use an extension cord, use only a 3-wire extension cord that has a 3-blade earthing plug, and a 3-slot receptacle that will accept the plug on the appliance. The marked rating of the extension cord should be equal to or greater than the electrical rating of the appliance, or Do not use an extension cord.

OPERATIONS AND FUNCTIONS

1. Connect the main lead to an electrical outlet.
2. After placing the food in a suitable container, open the oven door and put it on the glass tray. The glass tray must always be in place during cooking.
3. Close the door securely.
4. The oven door can be opened at any time during operation by pulling the door handle.

   The oven will automatically shut off. To restart the oven, close the door and then press START button.
5. Each time a button is pressed, a BEEP will sound to acknowledge the press.
6. The oven automatically cook on full power unless set to a lower power level.
7. The display will show : 0 when the oven is plugged in.
8. Time clock returns to the present time when the cooking time ends.
9. When the STOP/CLEAR button is pressed during the oven operation, the oven stops cooking and all information is retained.
   To erase all information (except the present time), press the STOP/CLEAR button once more. If the oven door is opened during the oven operation, all information is retained.
10. If the START button is pressed and the oven does not operate, check the area between the door and make sure the door is closed securely. The oven will not start cooking until the door is completely closed or the program has been reset.
11. When using the GRILL or COMBI mode ;
    - Do not open the door so often, the temperature inside the oven decrease and the cooking may not complete in setting time.
    - Never touch the oven window and metal interior of the oven when taking food in and out, because of the temperature inside the oven and door is very high.
    - When using these modes, be careful as the tray will be hot to touch, use oven gloves or pot holders while handling tray.

Make sure the oven is properly installed and plugged into the electrical outlet.

Wattage output chart

The power level is set by pressing the M/W button. The chart shows the display, the power level and the percentage of power.

Press POWER button	Power level (Display)	Approximate Percentage of Power
Once	P-HI	100%
twice	P-80	80%
3 times	P-60	60%
4 times	P-40	40%
5 times	P-20	20%

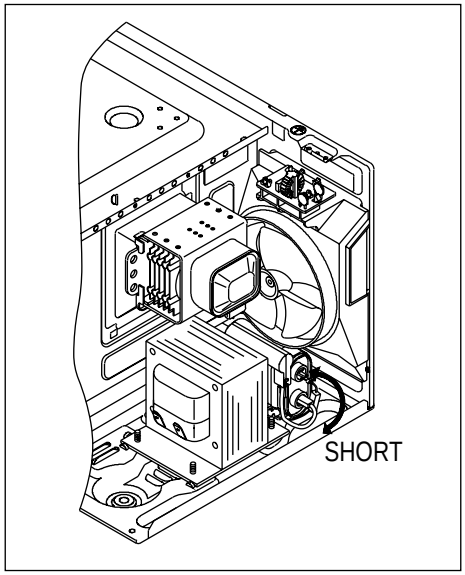
DISASSEMBLY AND ASSEMBLY

Cautions to be observed when troubleshooting.

Unlike many other appliances, the microwave oven is high-voltage, high-current equipment.
It is completely safety during normal operation.
However, carelessness in servicing the oven can result in an electric shock or possible danger from a short circuit.
You are asked to observe the following precautions carefully.

1. Always remove the power plug from the outlet before servicing.
2. Use an insulated screwdriver and ware rubber gloves when servicing the high voltage side.
3. Discharge the high voltage capacitor before touching any oven components or wiring.

   (1) Check the grounding.
   Do not operate on a 2-wire extension cord.
   The microwave oven is designed to be used with grounded.
   It is imperative, therefore, to make sure it is grounded properly before beginning repair work.
   (2) Warning about the electric charge in the high voltage capacitor.
   For about 30 seconds after the operation stopped and electric charge remains in the high voltage capacitor.
   When replacing or checking parts, short between oven chassis and the negative high terminal of the high voltage capacitor, by using a properly insulated screwdriver to discharge.



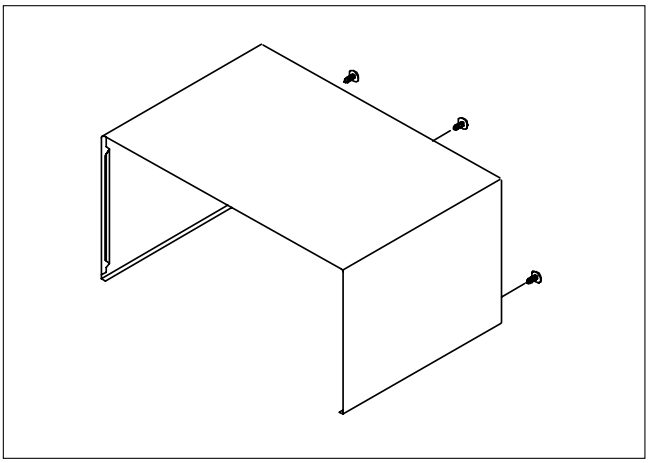
4. When the 12A fuse is blown out due to the operation of the monitor switch; replace primary interlock switch, secondary interlock switch and interlock monitor switch.
5. After repair or replacement of parts, make sure that the screws are properly tightened, and all electrical connections are tightened.
6. Do not operate without cabinet.

CAUTION : Service personnel should remove their watches whenever working close to or replacing the magnetron.

CAUTION : When servicing the appliance, need a care of touching or replacing high potential parts because of electrical shock or exposing microwave. These parts are as follows - HV Transformer, Magnetron, HV Capacitor, HV Diode, HV fuse.

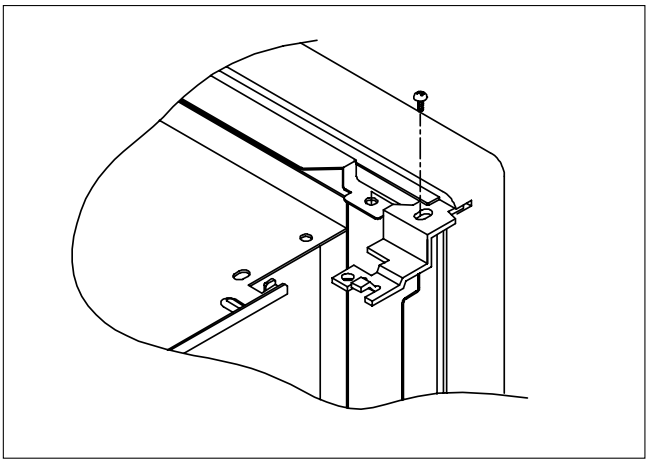
1. To remove cabinet

1) Remove three screws on cabinet back.
2) Pull the cabinet backward.



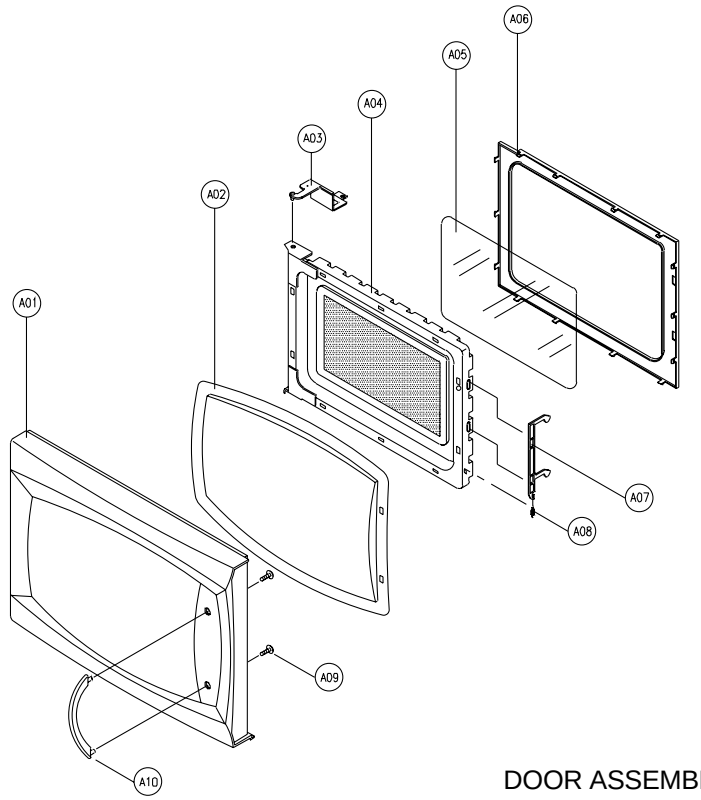
2. To remove door assembly

1) Remove a screw which secure the stopper hinge top.
2) Remove the door assembly from top plate of cavity.
3) Reverse the above for reassembly.



NOTE : After replacing the door assembly, perform a check of correct alignment with the hinge and cavity front plate.

3. To remove door parts.



DOOR ASSEMBLY : 3511723730

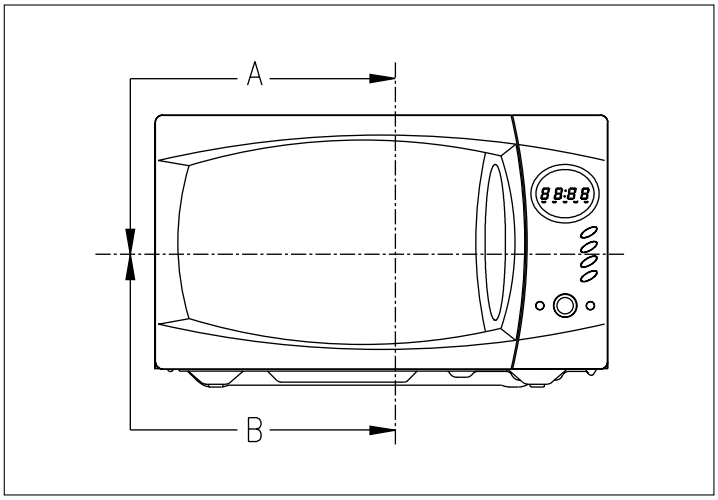
REF NO.	PART CODE	PART NAME	DESCRIPTION	Q'TY	REMARK
A01	3512206450	FRAME DOOR	ABS SG-175 SG-0760D	1	
A02	3517008800	BARRIER-SCREEN *O	SAN CR-5381 SMOG	1	
A03	3515204100	STOPPER HINGE *T AS	KOR-63150S	1	
A04	3511706120	DOOR PAINTING AS	KOR-634R0S	1	
A05	3517002800	BARRIER-SCREEN *I	POLYESTER T0.1	1	
A06	3512300210	GASKET DOOR	PP	1	
A07	3513100700	HOOK	POM	1	
A08	3515101320	SPRING HOOK	HSW-3	1	
A09	7122401211	SCREW TAPPING	T2S TRS 4X12 MFZN	2	
A10	3512605110	HANDLE DOOR	ABS SG-175 SG-0760D SPRAY	1	

(1) Remove the gasket door from door weld as.
(2) Remove the gasket door from door weld as.
(3) Remove the door frame from door weld as.
(4) Remove the stopper hinge top from door weld as.
(5) Remove the spring and the hook.
(6) Remove the barrier screen outer from door frame.
(7) Reverse the handle from door frame.
(8) Reverse the above steps for reassembly.

4. Method to reduce the gap between the door seal and the oven front surface.

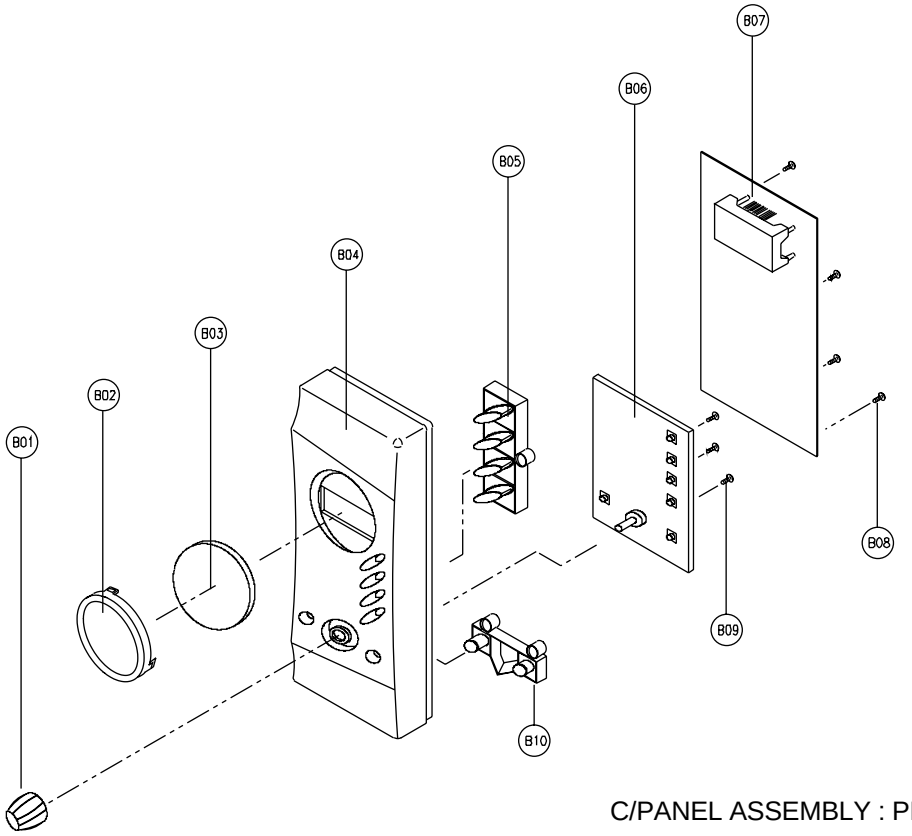
(1) To reduce gap located on part 'A'
- Loosen a screw on stopper hinge top, and then push the door to contact the door seal to oven front surface.
- Tighten a screw.

(2) To reduce gap located on part 'B'
- Loosen two screws on stopper hinge under, and then push the door to contact the door seal to oven front surface.
- Tighten two screws.



NOTE : A small gap may be acceptable if the microwave leakage does not exceed 4mW/cm^2.

5. To remove control panel parts.



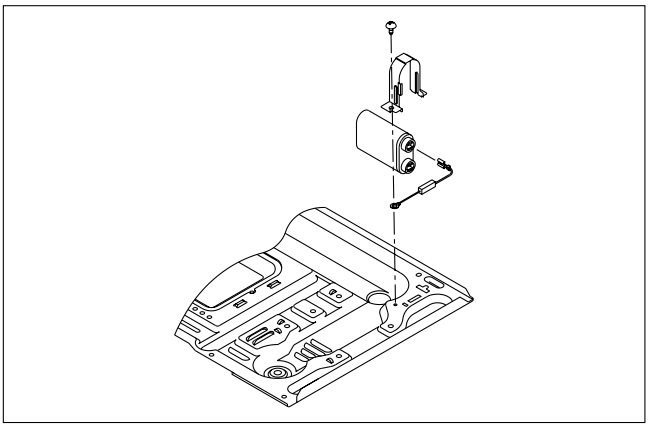
C/PANEL ASSEMBLY : PKCPSWAZ30

REF NO.	PART CODE	PART NAME	DESCRIPTION	Q'TY	REMARK
B01	3513408010	KNOB VOLUME	ABS SG-175 SG-0760D COATING	1	
B02	3511613210	DECORATOR RING	ABS SG-175 SG-0760D COATING	1	
B03	3515502200	WINDOW DISPLAY	SAN CR-5381 SMOG	1	
B04	3516731310	CONTROL-PANEL	HIPS SG-970 HG-1760H	1	
B05	3516912510	BUTTON FUNCTION-A	ABS SG-175 SG-0760D COATING	1	
B06	PKBPMSAZ00	PCB BUTTON MANUAL AS	KOR-6C6R5S	1	
B07	PKMPMSAZ30	PCB MAIN MANUAL AS	KOG-3C6R	1	
B08	7122401211	SCREW TAPPING	T2S TRS 4X12 MFZN	4	
B09	7621301011	SCREW TAPPING	T2 PAN 3X10 PW MFZN	3	
B10	3516912610	BUTTON FUNCTION-B	ABS SG-175 SG-0760D COATING	1	

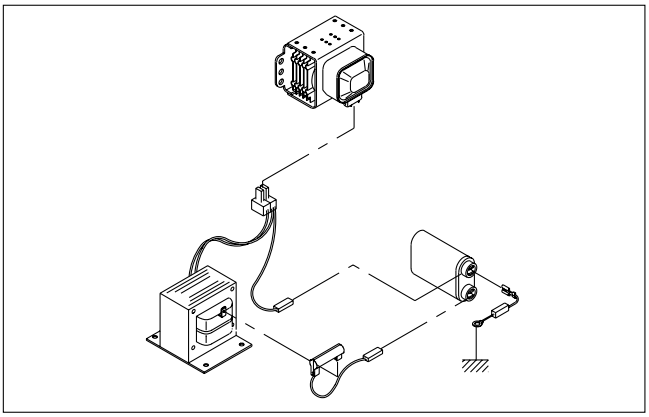
1) Remove the screw which secure the control panel, push up two snap fits and draw forward the control panel assembly.
2) Remove screws which secure the PCB assembly to control panel.
3) Disconnect wire flat from the connector of the PCB assembly.
4) Remove the PCB from the control panel.
5) Remove the function buttons knob, window display and decorator ring from the control panel.
6) Reverse the above steps for reassembly.

6. To remove high voltage capacitor.

1) Remove a screw which secure the grounding ring terminal of the H.V. diode and the capacitor holder.
2) Remove the H.V. diode from the capacitor holder.
3) Reverse the above steps for reassembly.

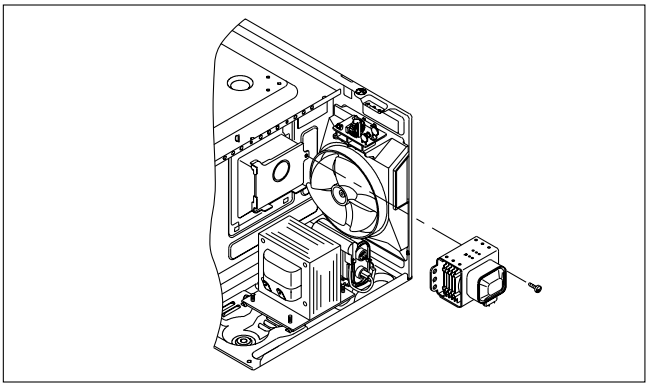


◆ High voltage circuit wiring

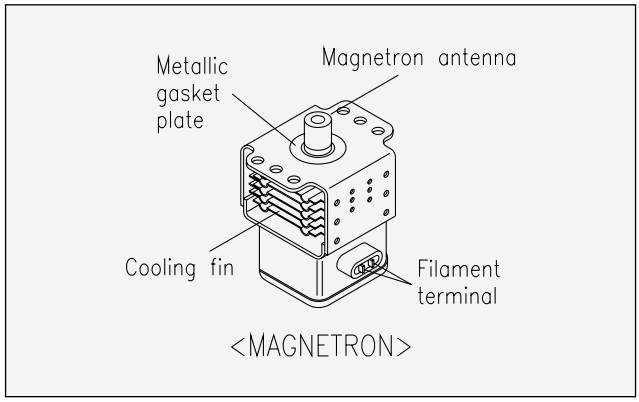


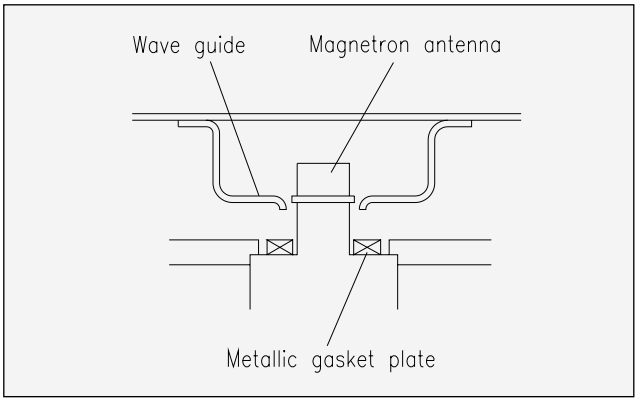
7. To remove magnetron.

1) Remove a screw which secure the magnetron.
2) Remove the magnetron.
3) Reverse the above steps for reassembly.



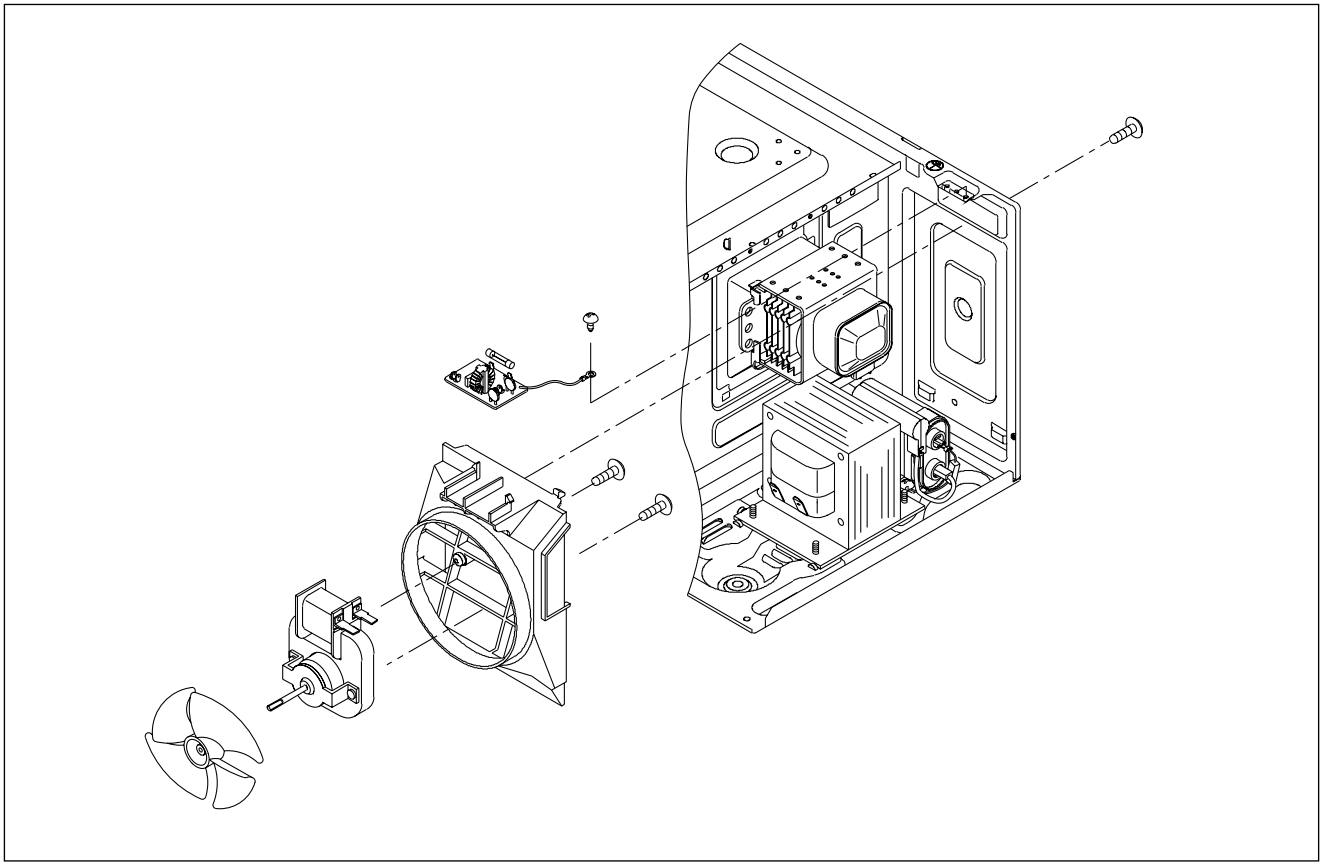
NOTE : Never install the magnetron without the metallic gasket plate which is packed with each magnetron to prevent microwave leakage. Whenever repair work is carried out on magnetron, check the microwave leakage. It shall not exceed 4mW/cm^2 for a fully assembled oven with door normally closed.





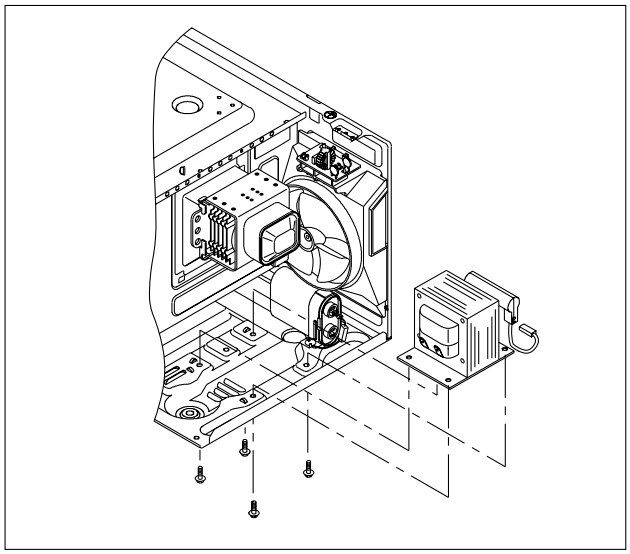
8. To remove wind guide assembly.

1) Remove a screw which secure the wind guide assembly.
2) Draw forward the wind guide assembly.
3) Pull the fan from the motor shaft.
4) Remove two screws which secure the motor shaded pole.
5) Remove the motor shaded pole.
6) Reverse the above steps for reassembly.



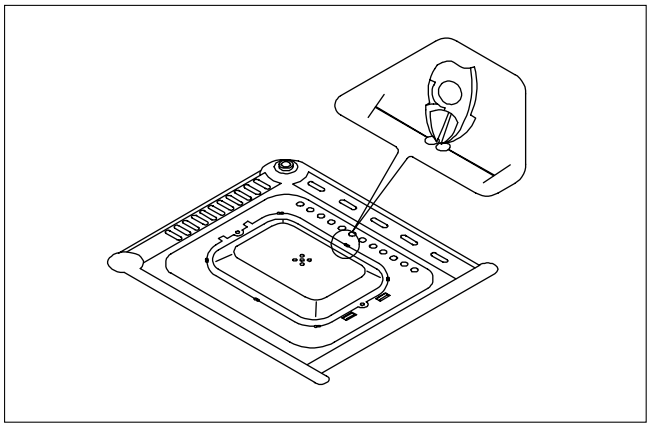
9. To remove H.V.transformer.

1) Remove four screws holding the H.V.transformer.
2) Remove the H.V.transformer.
3) Reverse the above steps for reassembly.

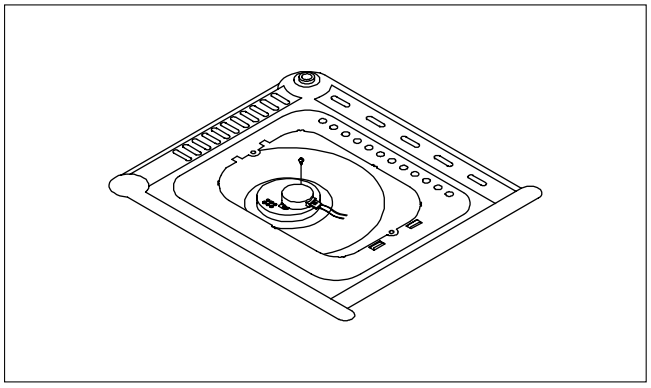


10. To remove tray motor.

1) Remove the coupler in the cavity.
2) Turn the set upside down.
3) Cut the tray motor cover part from the base plate.
4) Remove the tray motor cover.

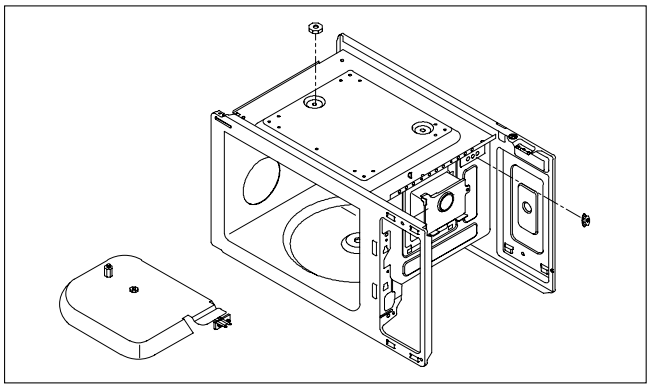


5) Remove a screw which secure the tray motor.
6) Remove the tray motor.
7) Reverse the above steps for reassembly except for securing the tray motor cover with screw.

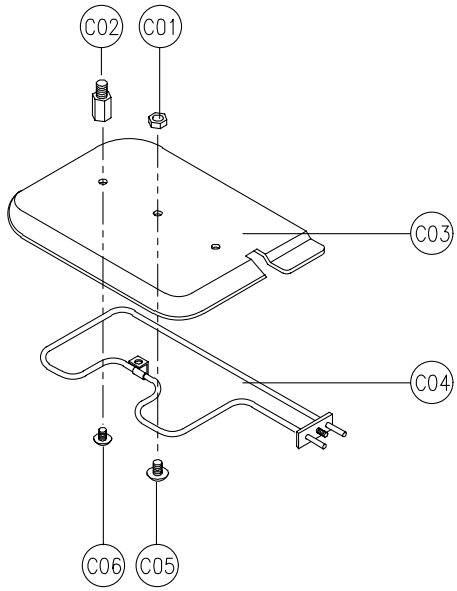


11. To remove heater assembly.

1) Remove the three nuts.
2) Remove the insulator heater assembly.
3) Reverse the above steps for reassembly.



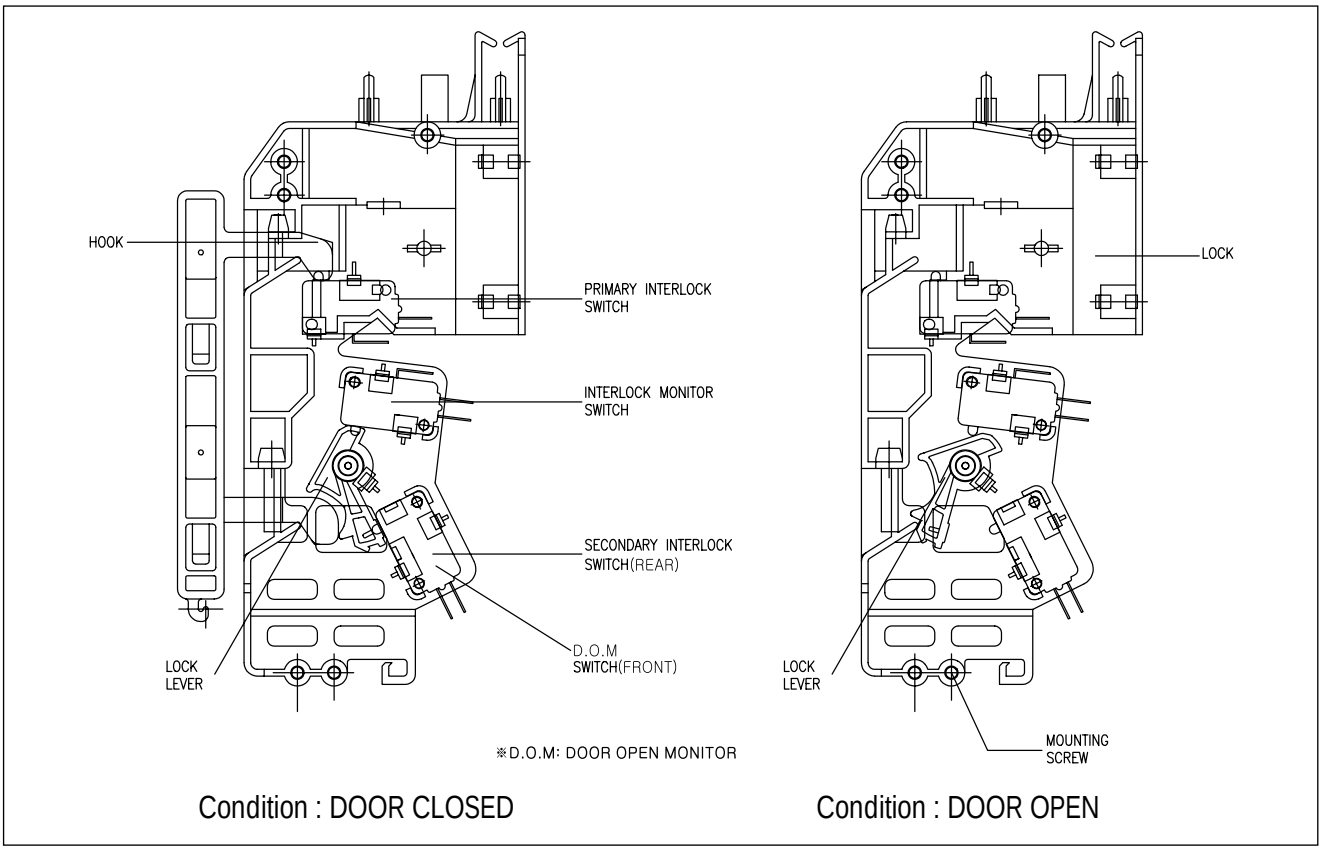
12. To remove heater parts.



REF NO.	PART CODE	PART NAME	DESCRIPTION	Q'TY	REMARK
C01	7392500008	NUT HEX	6N-2-5 SUS	1	
C02	3515000600	SPACER INSULATOR *I	C3771BD	1	
C03	3513301100	INSULATOR HEATER	SPP T0.8	1	
C04	3512803400	HEATER	230V 1000W 1R67994001	1	
C05	7002500613	SCREW MACHINE	TRS 5X6 MFCR	1	
C06	7002400413	SCREW MACHINE	TRS 4X4 MFCR	1	

INTERLOCK MECHANISM AND ADJUSTMENT

The door lock mechanism is a device which has been specially designed to completely eliminate microwave radiation when the door is opened during operation, and thus to perfectly prevent the danger resulting from the leakage of microwave.



(1) Primary interlock switch

When the door is closed, the hook locks the oven door. If the door is not closed properly, the oven will not operate.

When the door is closed, the hook pushes the button of the microswitch. Then the button of the primary interlock switch bring it under ON condition.

(2) Secondary interlock switch and interlock monitor switch

When the door is closed, the hook pushes the lock lever downward. The lock lever presses the button of the interlock monitor switch to bring it under NO condition and presses the button of the secondary interlock switch to bring it under ON condition.

ADJUSTMENT :

Interlock monitor switch

When the door is closed, the interlock monitor switch should be changed (NO condition) before other switches are closed.
When the door is opened, the interlock monitor switch should be changed (NC condition) after other switches are opened.

(3) Adjustment steps

a) Loosen the one mounting screw.
b) Adjust interlock switch assembly position.
c) Make sure that lock lever moves smoothly after adjustment is completed.
d) Tighten completely one mounting screw.

NOTE :

Microwave emission test should be performed after adjusting interlock mechanism. If the microwave emission exceed 4mW/cm^2, readjust interlock mechanism.

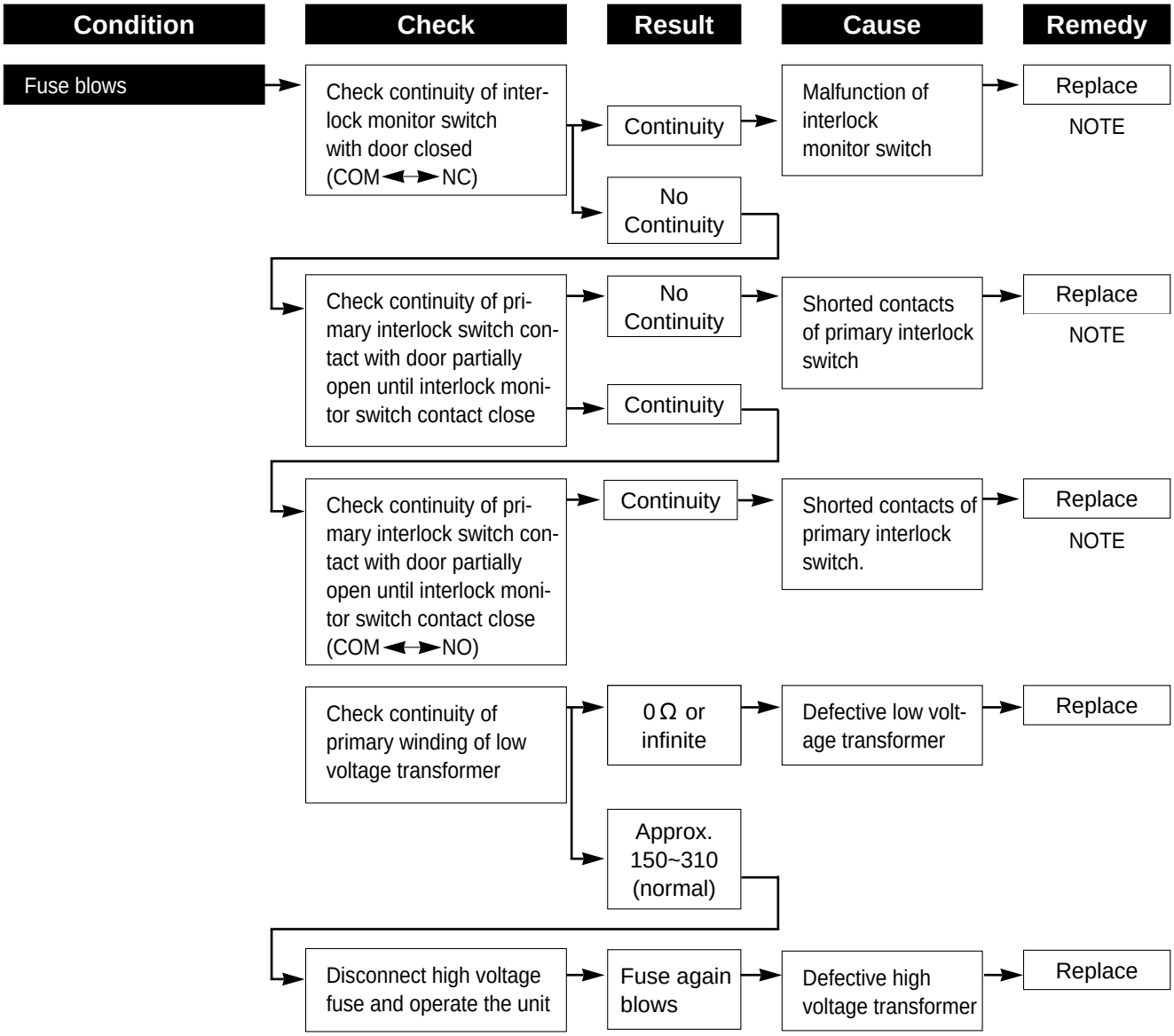
TROUBLESHOOTING GUIDE

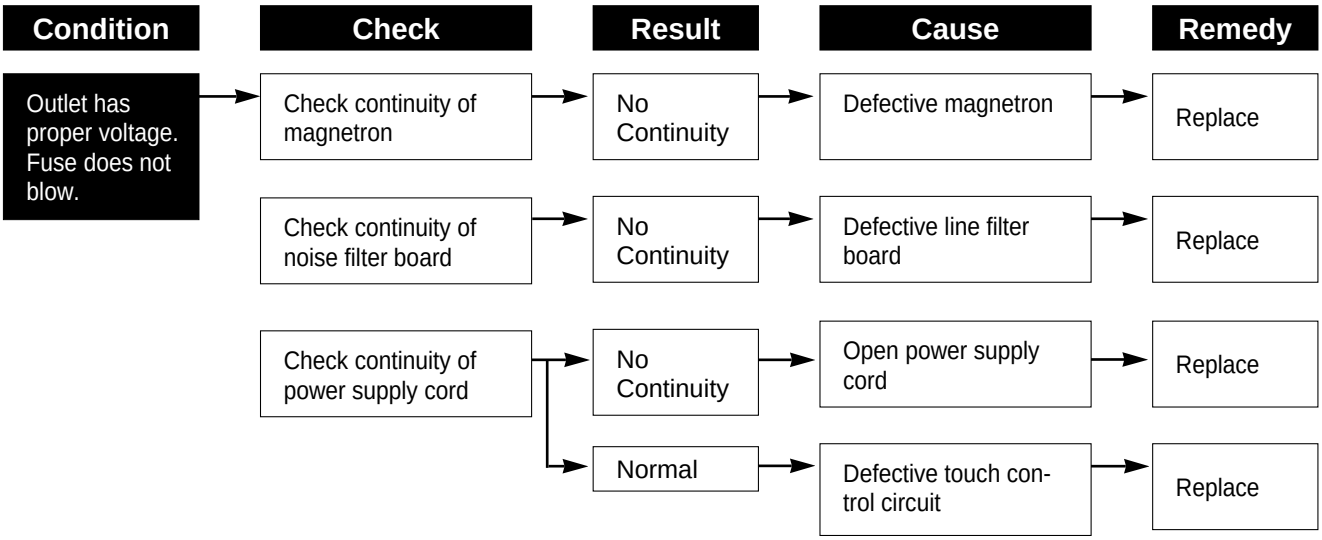
Following the procedure below to check if the oven is defective or not.

1. Check grounding before trouble checking.
2. Be careful of the high voltage circuit.
3. Discharge the high voltage capacitor.
4. When checking the continuity of the switches, fuse or high voltage transformer, disconnect one lead wire from these parts and check continuity with the AC plug removed. To do otherwise may result in a false reading or damage to your meter.

NOTE : When electric parts are checked, be sure the power cord is not inserted the wall outlet.
Check wire harness, wiring and connected of the terminals and power cord before check the parts listed below.

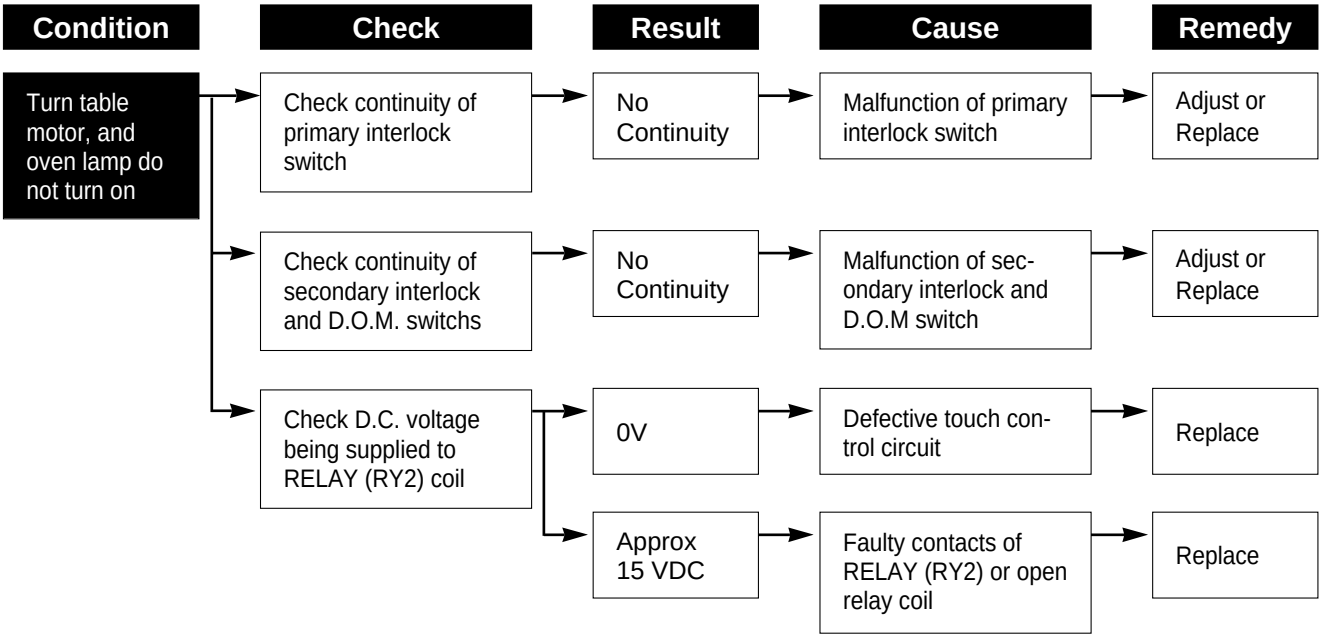
(TROUBLE 1) Oven does not operate at all ; any inputs can not be accepted.



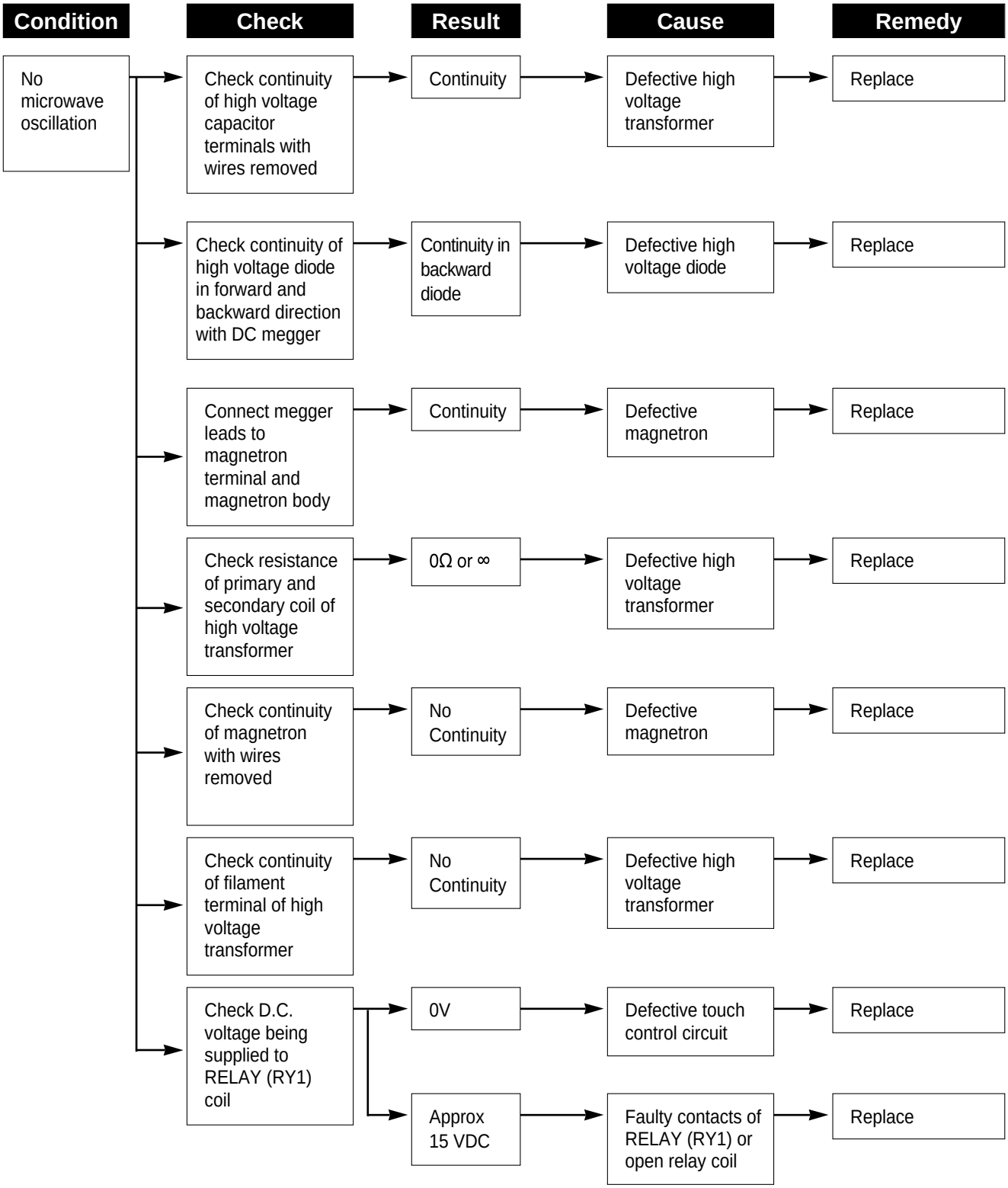


NOTE : All these switches must be replaced at the same time, please refer to Interlock Mechanism and Adjustment.

(TROUBLE 2) Display shows all figures selected, but oven does not start cooking, even though desired program and time are set and START button is pressed.



(TROUBLE 3) No microwave oscillation even though fan motor rotates.

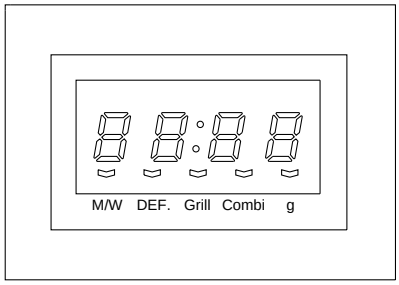


(TROUBLE 4) The following visual conditions indicate a probable defective touch control circuit assembly.

1. Incomplete segments
   (1) Segments missing
   (2) Partial segments missing
   (3) Digit flickering other than normal display slight flickering
   (4) " :0" does not display when power is on.

2. Distinct changes in the display are not on when they should be.

3. One or more digits in the display are not on when they should be.



4. Display indicates a number different from one pressed.

5. Specific numbers (for example 2 or 3) will not display when the panel is pressed.

6. Display does not count down or up with time cooking or clock operation.

7. Oven is programable and cooks normally but no display shows.

8. Display obviously jumps in time while counting down.

9. Display counts down noticeably too fast while cooking.

10. Display does not show the time of day when STOP/CLEAR button is pressed.

11. Oven lamp and turntable motor do not stop although cooking is finished. Check if the RELAY 2 contacts close. If they are close, replace touch control circuit.

Condition	Check	Result	Cause	Remedy
Display does not show programming at all, even it button is pressed.	Check each button for continuity of the P.C.B sub-assembly for the following button check procedure	Normal	Malfunction of the P.C.B main-assembly	Replace the P.C.B main-assembly
		Abnormal	Malfunction of the P.C.B sub-assembly	Replace the P.C.B sub-assembly

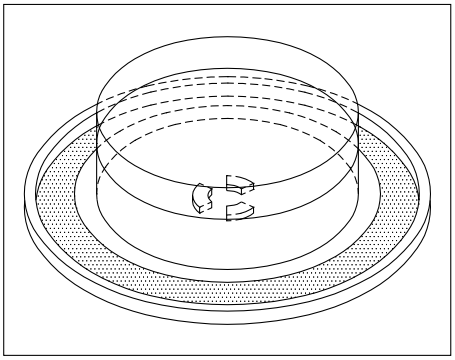
NOTE : Before following the particular steps listed above in the troubleshooting guide for the button of control panel failure, please check for the continuity of each wire-harness between the P.C.B main-assembly and P.C.B. sub-assembly.

MEASUREMENT AND TEST

1. MEASUREMENT OF THE MICROWAVE POWER OUTPUT

Microwave output power can be checked by indirectly measuring the temperature rise of a certain amount of water exposed to the microwave as directed below.

PROCEDURE



1. Microwave power output measurement is made with the microwave oven supplied at rated voltage and operated at its maximum microwave power setting with a load of 1000±5cc of potable water.
2. The water is contained in a cylindrical borosilicate glass vessel having a maximum material thickness of 3 mm and an outside diameter of approximately 190 mm.
3. The oven and the empty vessel are at ambient temperature prior to the start of the test.
   The initial temperature of the water is 10±2˚C (50±3.6˚F)
   It is measured immediately before the water is added to the vessel.
   After addition of the water to the vessel, the load is immediately placed on the center of the shelf, which is in the lowest normal position.
4. Microwave power is switched on.
5. Heating time should be exactly **A** seconds. (Refer to table as following)
   Heating time is measured while the microwave generator is operating at full power.
   The filament heat-up time for magnetron is not included.
6. The initial and final temperature of water is selected so that the maximum difference between the ambient and final water temperature is 5K.
7. The microwave power output P in watts is calculated from the following formula :

   $P=4187 \times \triangle T/t$

   • △T is difference between initial and ending temperature.
   • t is the heating time.
   The power measured should be B (Refer to SPECIFICATIONS)W±10.0%.

CAUTION :
1. Water load should be measured exactly to 1 liters.
2. Input power voltage should be exactly specified voltage(Refer to SPECIFICATIONS).
3. Ambient temperature should be 20±2˚C(68±3.6˚F)

Heating time for power output:

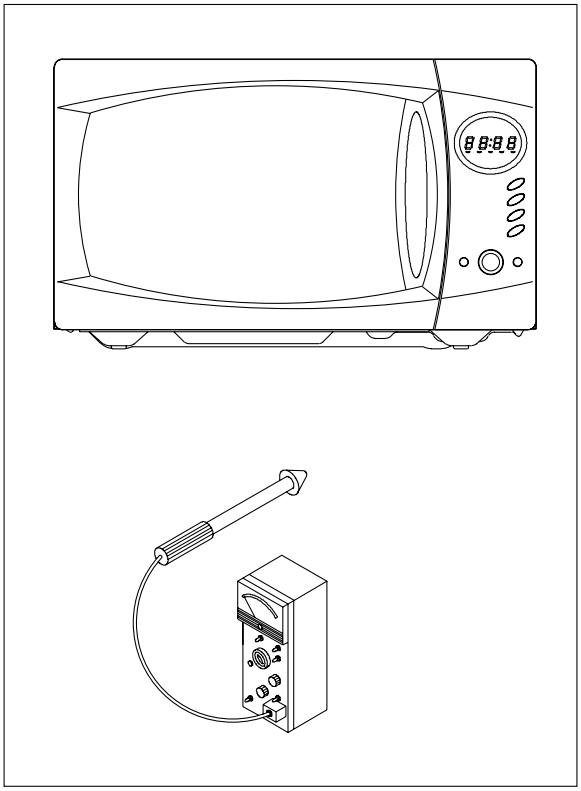
A(second)	70	64	60	56	52	49	47	44	42	40	38
B(W)	600	650	700	750	800	850	900	950	1000	1050	1100

2. MICROWAVE RADIATION TEST

CAUTION :
1. Make sure to check the microwave leakage before and after repair of adjustment.
2. Always start measuring of an unknown field to assure safety for operating personnel from microwave energy.
3. Do not place your hands into any suspected microwave radiation field unless the safe density level is known.
4. Care should be taken not to place the eyes in direct line with the source of microwave energy.
5. Slowly approach the unit under test until the radiometer reads an appreciable microwave leakage from the unit under the test.

PROCEDURES

1. Prepare Microwave Energy Survey Meter, 600cc glass beaker, and glass thermometer 100˚C(212˚F).
2. Pour 275cc±15cc of tap water initially at 20±5˚C(68±9˚F) in the 600cc glass beaker with an inside diameter of approx. 95mm(3.5in.).
3. Place it at the center of the tray and set it in a cavity.
4. Close the door and operate the oven.
5. Measure the leakage by using Microwave Energy Survey Meter with dual ranges, set to 2450MHz.
   1) Measured radiation leakage must not exceed the value prescribed below. Leakage for a fully assembled oven with door normally closed must be less than 4mW/cm^2.
   2) When measuring the leakage, always use the 5cm(2in.) space cone with probe. Hold the probe perpendicular to the cabinet and door. Place the space cone of the probe on the door, cabinet, door seem, door viewing screen, the exhaust air vents and the suction air vents.
   3) Measuring should be in a counter-clockwise direction at a rate of 1 in./sec. If the leakage of the cabinet door seem is unknown, move the probe more slowly.
   4) When measuring near a corner of the door, keep the probe perpendicular to the areas making sure the probe end at the base of the cone does not get closer than 2 in. from any metal. If it does not, erroneous reading may result.



3. COMPONENT TEST PROCEDURE

- High voltage is present at the high voltage terminal of the high voltage transformer during any cooking cycle.
- It is neither necessary nor advisable to attempt measurement of the high voltage.
- Before touching any oven components or wiring, always unplug the oven from its power source and discharge the capacitor.

1. High voltage transformer

(1) Remove connections from the transformer terminals and check continuity.
(2) Normal readings should be as follows (at 20˚C):
Secondary winding.....Approx. 170Ω±10%
Filament winding.....Approx. 0Ω
Primary winding.....Approx. 2.5±10%Ω

2. High voltage capacitor

(1) Check continuity of capacitor with meter on the highest OHM scale.
(2) A normal capacitor will show continuity for a short time, and then indicate 10MΩ once the capacitor is charged.
(3) A shorted capacitor will show continuous continuity.
(4) An open capacitor will show constant 10MΩ.
(5) Resistance between each terminal and chassis should be infinite.

3. High voltage diode

(1) Isolate the diode from the circuit by disconnecting the leads.
(2) With the ohmmeter set on the highest resistance scale measure the resistance across the diode terminals.
Reverse the meter leads and again observe the resistance reading.
Meter with 6V, 9V or higher voltage batteries should be used to check the front-back resistance of the diode, otherwise an infinite resistance may be read in both directions.
A normal diode s resistance will be infinite in one direction and several hundred KΩ in the other direction.

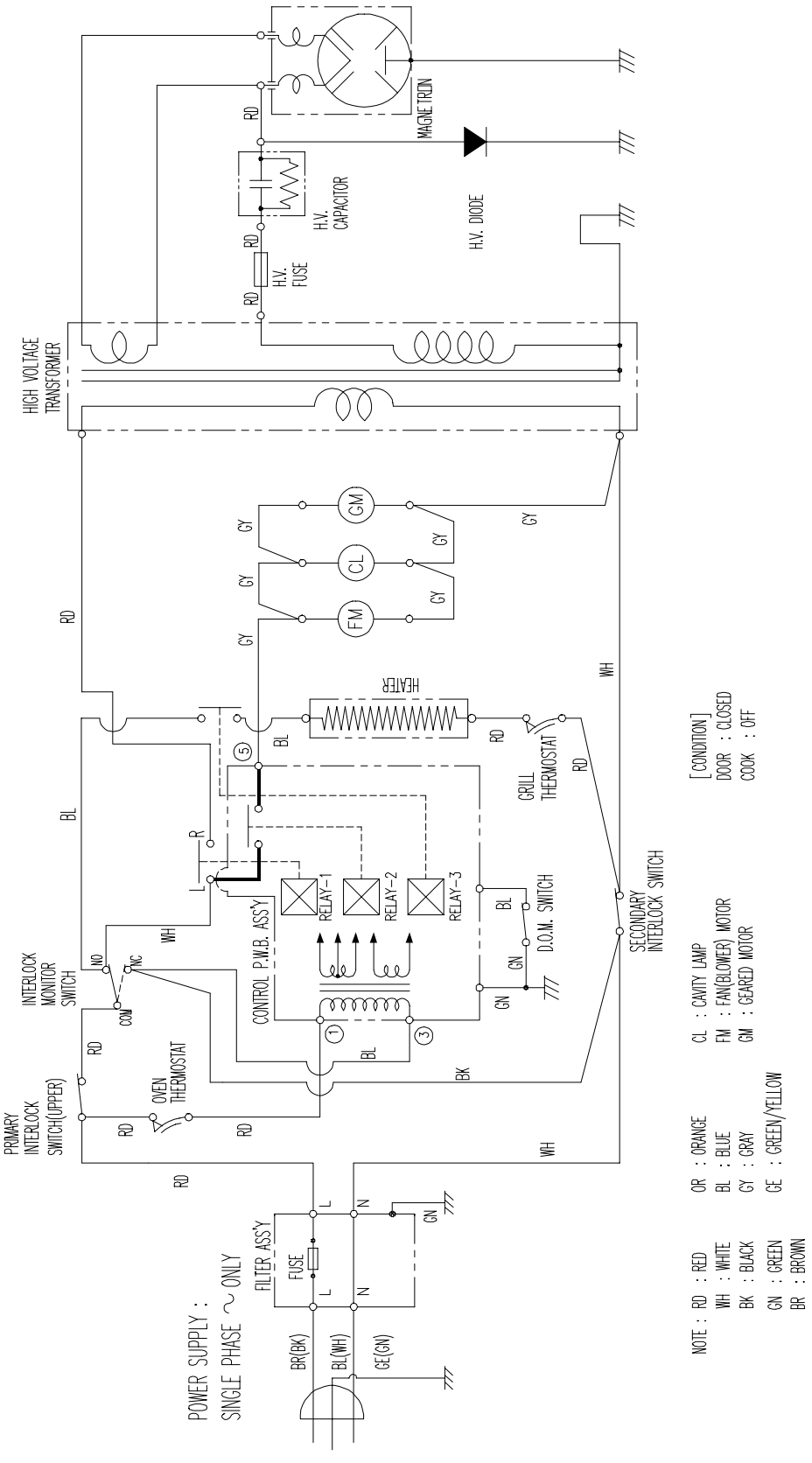
4. Magnetron

For complete magnetron diagnosis, refer to “Measurement of the Microwave Power Output”.
Continuity checks can only indicate and open filament or a shorted magnetron.
To diagnose for an open filament or a shorted magnetron.
(1) Isolate magnetron from the circuit by disconnecting the leads.
(2) A continuity check across magnetron filament terminals should indicate 0.1Ω or less.
(3) A continuity check between each filament terminal and magnetron case should read open.

5. Fuse

If the fuse in the primary and monitor switch circuit is blown when the door is opened, check the primary and monitor switch before replacing the blown fuse.
In case the fuse is blown by an improper switch operation, replace the defective switch and fuse at the same time.
Replace just the fuse if the switches operate normally.

WIRING DIAGRAM



PRINTED CIRCUIT BOARD

1. CIRCUIT CHECK PROCEDURE

1. Low Voltage Transformer check

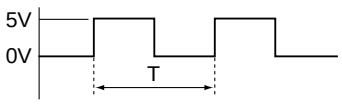
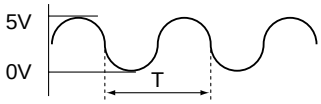
• The low voltage transformer is located on the P.C.B.
• Measuring condition: input voltage : 230V/Frequency : 50Hz

Terminal Voltage	LOAD	NO LOAD
4-7	DC 12 V	AC 29.5 V

NOTE :
1. Refer to Circuit Diagram (point 4).
2. Secondary side voltage of the low voltage transformer changes in proportion to fluctuation of power source voltage.
3. The allowable tolerance of the secondary voltage is within ± 5% of nominal voltage.

2. Voltage check

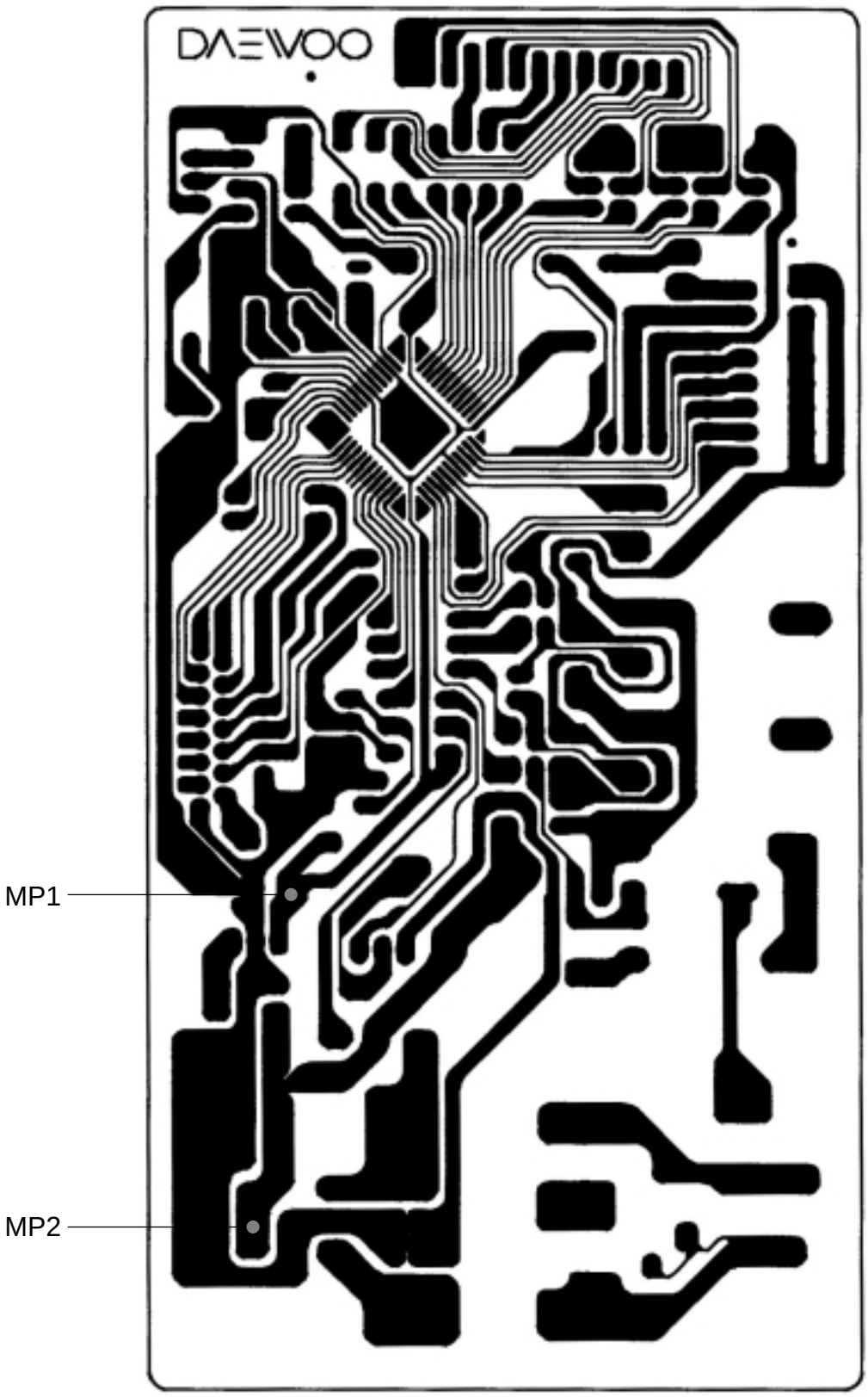
• Key check point

NO	CHECK POINT	REMARK
1	IC 1 PIN 40, 18	5 VDC
2	IC 1 PIN 29	 T:20ms(50Hz)
3	IC 1 PIN 15 OR 16	 T: 250 ns (4MHz)

• Check method

NO	MEASURE POINT	WAVE FORM	REMEDY	REMARK
1	MP1	DC 5V±0.25V	Replace VL1, EC1	NO LOAD
2	MP2	DC 12V±2.0V	Replace EC2, D9, D10	NO LOAD

NOTE :
Each measure point must be measured with GND points.



Measure Point

3. When there is no microwave oscillation

1) When pressing **START** button, oven lamp does not turn on.
Fan motor does not rotate, but cook indicator in display comes on.
* Cause : **RELAY 2** does not operate. →refer to Circuit Diagram (Point 3)
- Check method

STATE \ POINT	A	B
RELAY 2 ON	5VDC	GND
RELAY 2 OFF	GND	12VDC

2) When pressing **START** button, oven lamp turns on.
Fan motor and turntable rotate and cook indicator in display comes on.
* Cause : **RELAY 1** does not operate. → refer to Circuit Diagram (Point 2)
- Check method

STATE \ POINT	A	B
RELAY 1 ON	5VDC	GND
RELAY 1 OFF	GND	12VDC

4. When there is no grill oscillation.

* Cause : **RELAY 3** does not operate. → refer to Circuit Diagram (Point 6)
- Check method

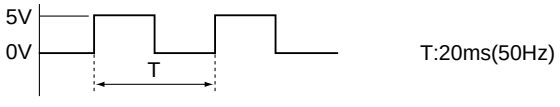
STATE \ POINT	A	B
RELAY 3 ON	5VDC	GND
RELAY 3 OFF	GND	12VDC

5. When the door is opened during operation, the count down timer does not stop.
→ refer to Circuit Diagram (Point 1)
-Check method

STATE \ POINT	A	B
1) DOOR OPEN	OPEN	5VDC
2) DOOR CLOSED	CLOSE	GND

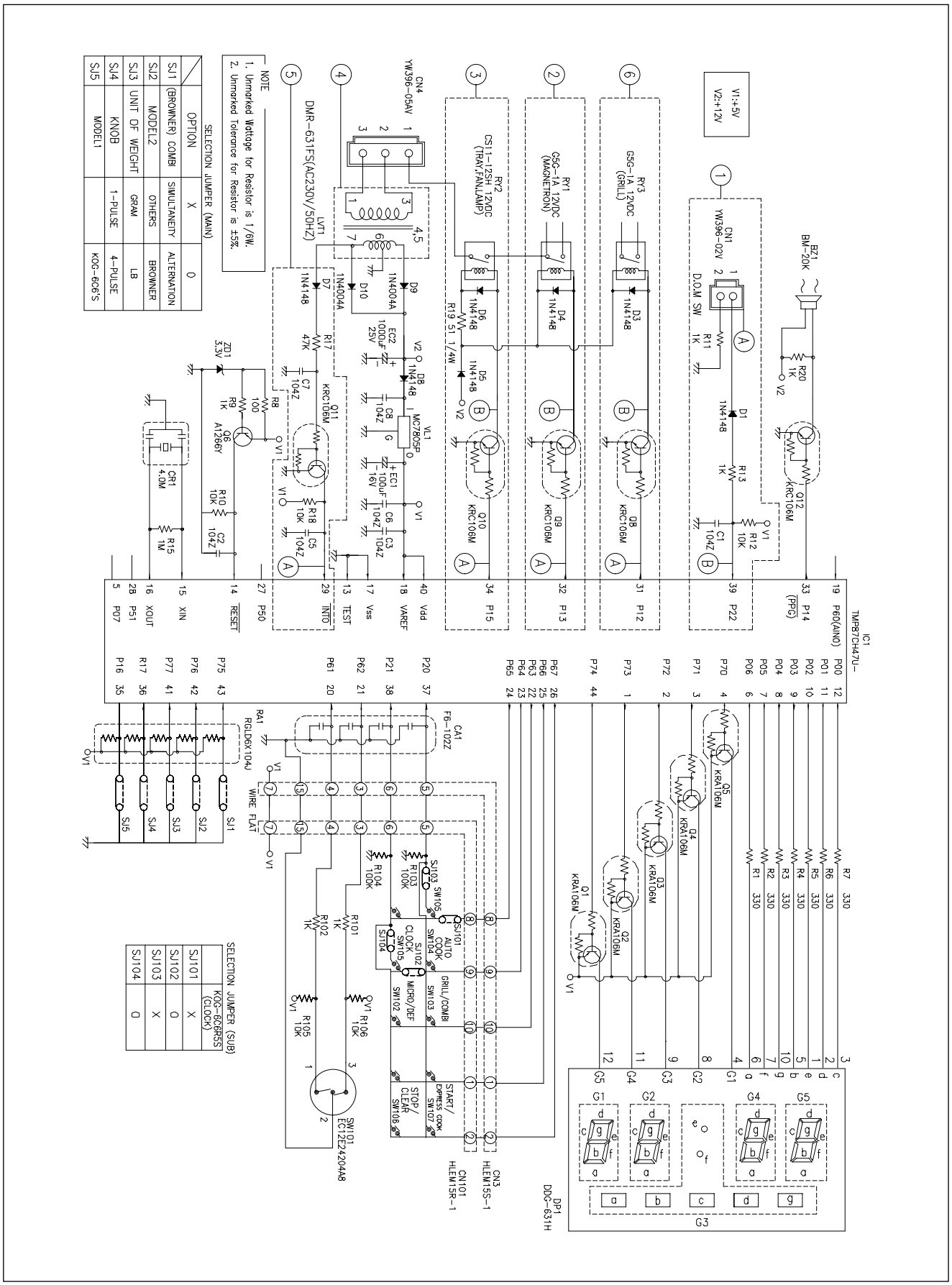
CHECK NO	METHOD	REMEDY
1	Check the stage (ON, OFF) of the door open monitor switch by resistance measurement.	Replace door open monitor switch.

6. When the digital clock does not operate properly.
→ refer to Circuit Diagram (Point 5)

POINT	WAVE FORM
1	

* If clock does not keep exact time, you must check resistor R17, 18, transistor Q11

2. PCB CIRCUIT DIAGRAM



3. P.C.B. LOCATION NO.

	NAME	SYMBOL	PART CODE	SPECIFICATION	Q'TY	REMARK
1	BUZZER	BZ1	3515600100	BM-20K	1	
2	C ARRAY	CA1	CN4XB-102M	5P(4) 102 M 50V	1	
3	C CERA	C1~3,5~8	CCZF1H104Z	50V HIKF 0.1uF Z	7	
4	C ELECTRO	EC1	CEXF1C101V	16V RSS 100uF	1	
5	C ELECTRO	EC2	CEXF1E102V	25V RSS 1000uF	1	
6	CONN WAFER	CN1	3519150520	YW396-02V	1	
7	CONN FILM	CN3	4CW215SBD0	HLEM15S-1	1	
8	CONN WAFER	CN4	3519150510	YW396-05AV	1	
9	DIODE SWITCHING	D1,D3~D8	DZN4148---	1N4148 AUTO 52mm	7	
10	DIODE RECTIFIER	D9,D10	DZN4004A--	1N4004A AUTO 52mm	2	
11	DIODE ZENER	ZD1	DZUZ3R3BSB	UZ-3.3BSB	1	
12	IC MICOM	IC1	13GSG6C6R0	TMP87CH47U	1	
13	IC REGULATOR	VL1	1CPMC7805C	MC7805C	1	
14	LED DISPLAY	DP1	DDDG631H--	ELF-496GWB	1	
15	PCB MAIN	M308	3514329900	BOARD(80x155)	1	MAIN PCB
16	R ARRAY	RA1	RA-86X104J	6P(5) 1/8 100K OHM J	1	
17	R CARBON FILM	R8	RD-AZ101J-	1/6 100 OHM 5%	1	
18	R CARBON FILM	R1~R7	RD-AZ331J-	1/6 330 OHM 5%	7	
19	R CARBON FILM	R9,11,13,20	RD-AZ102J-	1/6 1K OHM 5%	4	
20	R CARBON FILM	R10,12,18	RD-AZ103J-	1/6 10K OHM 5%	3	
21	R CARBON FILM	R17	RD-AZ473J-	1/6 47K OHM 5%	1	
22	R CARBON FILM	R15	RD-AZ105J-	1/6 1M OHM 5%	1	
23	R CARBON FILM	R19	RD-4Z510J-	1/4 51 OHM 5% SMALL	1	
24	RESONATOR CERA	CR1	5P4R00MTS-	CRT4.00MS	1	
25	SW RELAY	RY1,RY3	5SC0101121	G5G-1A 1C 1P DC12V	2	
26	SW RELAY	RY2	5SC0101128	CS11-12SH 1C 1P	1	
27	TR	Q1~Q5	TZRA106M--	KRA-106M (AUTO)	5	
28	TR	Q8~Q12	TZRC106M--	KRC-106M (AUTO)	5	
29	TR	Q6	TZTA1266Y-	KTA-1266Y (AUTO) (1015Y)	1	
30	TRANS POWER	LVT1	5EPV035303	DMR-631FS	1	
31	WIRE COPPER	J1~3,14,15,SJ4,SJ5	85801052GY	1/0.52 TIN COATING 7.5mm	7	
32	WIRE COPPER	J4,7,8,12,13,16	85801052GY	1/0.52 TIN COATING 10mm	6	
33	WIRE COPPER	J9,10	85801052GY	1/0.52 TIN COATING 12.5mm	2	
34	PCB SUB	M309	3514330000	BOARD(72.6x93.4)	1	SUB PCB
35	CONN WAFER	CN101	4CW215RBD0	HLEM15R-1	1	
36	SW ROTARY	SW101	5S10302005	EC12E24204A8	1	
37	SW TACT	SW102~SW107	5S50101Z93	KPT-1115AM	6	
38	R CARBON FILM	R101,R102	RD-AZ102J-	1/6 1K OHM 5%	2	
39	R CARBON FILM	R105,R106	RD-AZ103J-	1/6 10K OHM 5%	2	
40	R CARBON FILM	R103,R104	RD-AZ104J-	1/6 100K OHM 5%	2	
41	WIRE COPPER	SJ102,SJ104	85801052GY	1/0.52 TIN COATING 7.5mm	2	
42	WIRE FLAT	WF1	WSJ-159007	1.25X15X90XC	1	

EXPLODED VIEW AND PARTS LIST

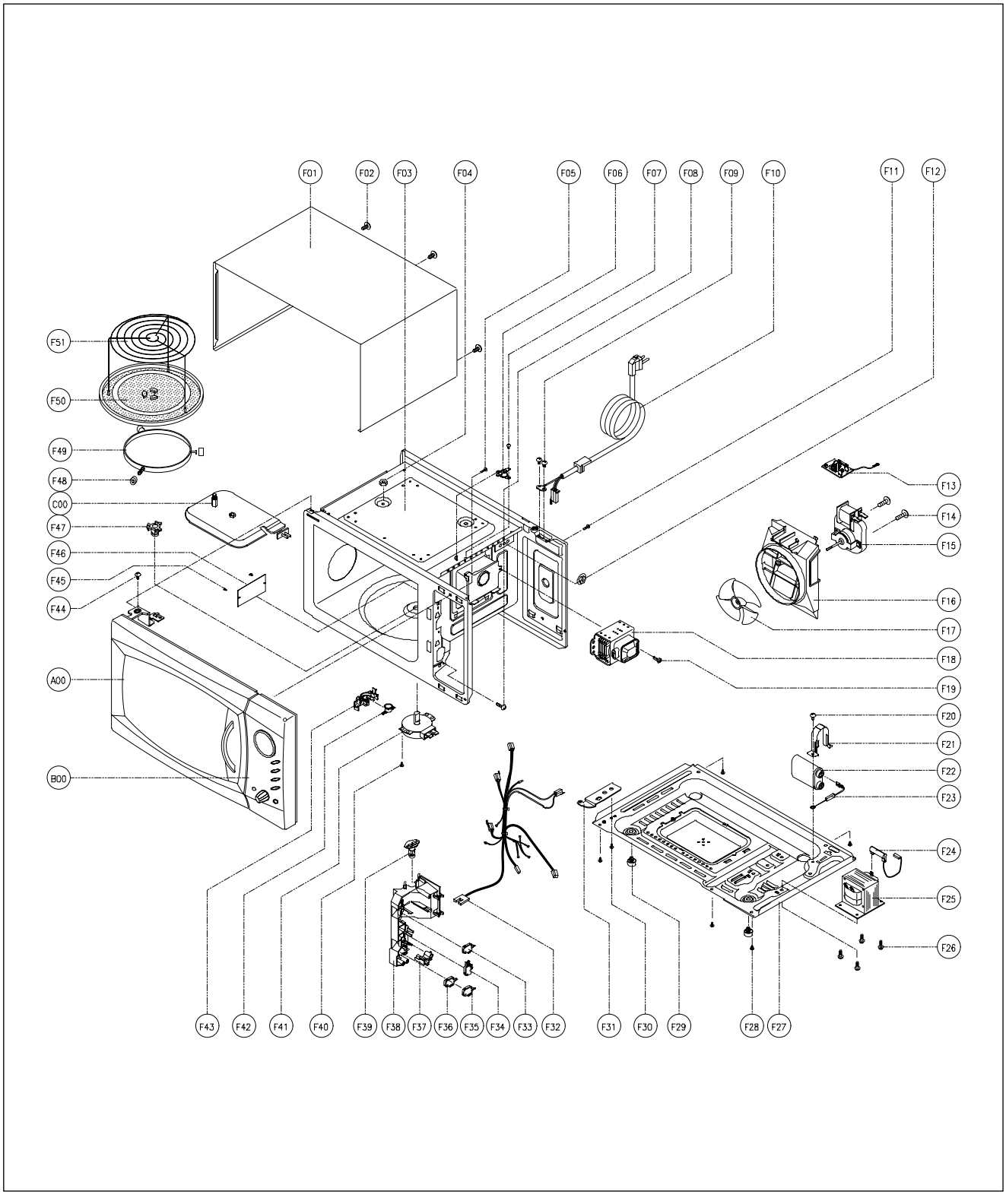
1. DOOR ASSEMBLY

Refer to Disassembly and assembly.

2. CONTROL PANEL ASSEMBLY

Refer to Disassembly and assembly.

3. TOTAL ASSEMBLY



NO	PART CODE	PART NAME	DESCRIPTION	Q'TY
A00	3511723730	DOOR AS	KOG-6C675S	1
B00	PKCPSWAZ30	CONTROL-PANEL AS	KOG-3C6R	1
C00	3513302700	INSULATOR HEATER AS	KOG-37150S	1
F01	3510805300	CABINET AS	KOR-61150S	1
F02	7112401011	SCREW TAPPING	T1 TRS 4*10 MFZN	3
F03	3516109500	CAVITY AS	KOR-63150S	1
F04	7S627W50X1	NUT HEX	NUT FLANGE M5X0.8P MFZN	2
F05	7122401211	SCREW TAPPING	T2S TRS 4X12 MFZN	1
F06	3518904500	THERMOSTAT	OFF:100 ON:90 HN #187 NB	1
F07	7121300611	SCREW TAPPING	T2S PAN 3X6 MFZN	1
F08	7122401211	SCREW TAPPING	T2S TRS 4X12 MFZN	1
F09	7112401011	SCREW TAPPING	T1 TRS 4*10 MFZN	2
F10	35113A5QJ5	CORD POWER AS	3X1.5 80X80 120-RTML	1
F11	7122401211	SCREW TAPPING	T2S TRS 4X12 MFZN	1
F12	7S627W50X1	NUT HEX	NUT FLANGE M5X0.8P MFZN	2
F13	3518606100	NOISE FILTER	DWLF-M13	1
F14	7121402511	SCREW TAPPING	T2S PAN 4X25 MFZN	2
F15	3963512310	MOTOR SHADED POLE	230V 20W MW10CA-M02	1
F16	3512517000	GUIDE WIND	PP	1
F17	3511800300	FAN	PP+30%GLASS	1
F18	3518003700	MAGNETRON	2M218JFL	1
F19	3516004000	SPECIAL SCREW	T2 BOLT FLANGE 5X12 DACRO	1
F20	7272400811	SCREW TAPTITE	TT3 TRS 4*8 MFZN	1
F21	3513003200	HOLDER HV CAPACITOR	SECC T0.6	1
F22	3518302200	CAPACITOR HV	2100VAC 0.98UF #187	1
F23	3518400900	DIODE HV AS	HVR-1X-30B #187	1
F24	3518701100	FUSE HV	5KV 0.55A HV-41A55-02	1
F25	3518119880	TRANS HV	R1S580(EA00)	1
F26	3516003700	SPECIAL SCREW	TT3 HEX 4X8 FLG MFZN	4
F27	3510311700	BASE	SBHG T0.7	1
F28	7112401011	SCREW TAPPING	T1 TRS 4*10 MFZN	5
F29	3512100900	FOOT	PP DASF-130	2
F30	7272400811	SCREW TAPTITE	TT3 TRS 4X8 MFZN	1
F31	3515201101	STOPPER HINGE *U	SCP-1 T2.5	1
F32	3512715500	HARNESS MAIN	KOG-371G0S	1
F33	4415A17352	SW MICRO	VP-533A-OF SPNO #187 200G	1
F34	4415A66910	SW MICRO	VP-531A-OF/SZM-V16-FA-61	1
F35	4415A17352	SW MICRO	VP-533A-OF SPNO #187 200G	1
F36	3518571000	SWITCH PUSH	MP101C	1
F37	3513702610	LEVER LOCK	POM	1
F38	3513811710	LOCK	POM BLACK	1
F39	3513601600	LAMP	BL 240V 25W T25 CC7A H187	1
F40	7112401011	SCREW TAPPING	T1 TRS 4*10 MFZN	1
F41	3966310100	MOTOR SYNCRO	220V 2.5W GM-16-24FD12	1
F42	3518905300	THERMOSTAT	OFF:75 ON:65 H #187 NB	1
F43	3513003410	HOLDER THERMOSTAT	PP(BK)	1
F44	7272400811	SCREW TAPTITE	TT3 TRS 4X8 MFZN	1
F45	4078502031	BUTTON LOCKING	PP HONAM A353	2
F46	3511405100	COVER WAVE GUIDE	MICA T0.35	1
F47	3517400620	COUPLER	XAREC	1
F48	3514700710	ROLLER	TEFLON	3
F49	3512517300	GUIDE ROLLER	PP 5113MF6 A353B	1
F50	3517203600	TRAY	BORO-SI GLASS	1
F51	3517206900	TRAY RACK AS	KOG-37150S 110MM	1