



Refrigerator Service Manual

MODEL : FR - 530NT

✓ Caution

: In this Manual, some parts can be changed for improving, their performance without notice in the parts list. So, if you need the latest parts information, please refer to PPL(Parts Price List) in Service Information Center(<http://svc.dwe.co.kr>).

DAEWOO ELECTRONICS CO., LTD.

[http : //svc.dwe.co.kr](http://svc.dwe.co.kr)

Sep 2002

SAFETY AND PRECAUTIONS

- 1) For starters, be sure to check any chances of the leakage of electricity
- 2) You could handle a part in the vicinity of electricity after unplugging
- 3) You should put on rubber gloves to prevent an electric shock on operation test
- 4) Make sure the rated current, voltage, capacity before using an instrument
- 5) Keep your wet hands away from the metal goods in the freezer compartment not to be frostbitten
- 6) Be careful not to let water to permeate the electric part in the machine room
- 7) with the door open during your working, you might be damaged by that door
- 8) You should give a tilt to the refrigerator for your safe after removing the breakable goods inside the refrigerator
- 9) You'd better use cotton gloves if you fix it up around the evaporator

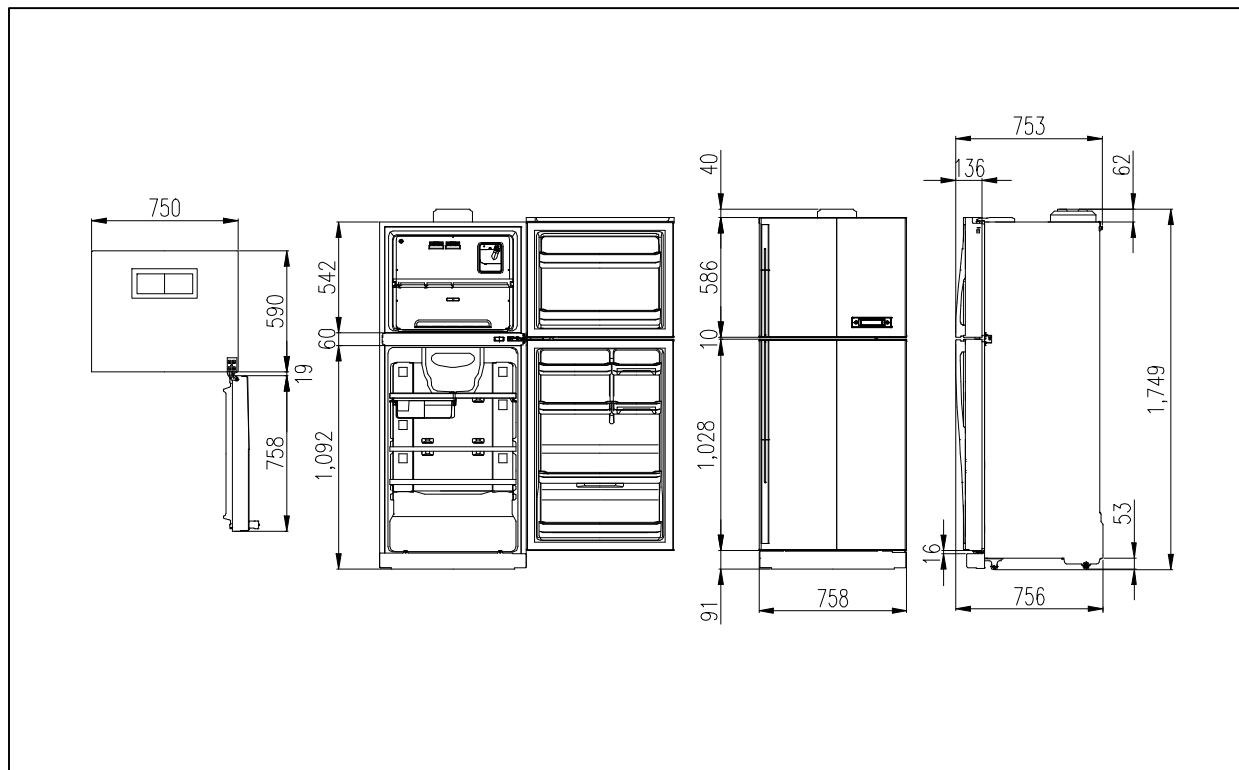
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1. EXTERNAL VIEWS

1. EXTERNAL SIZE

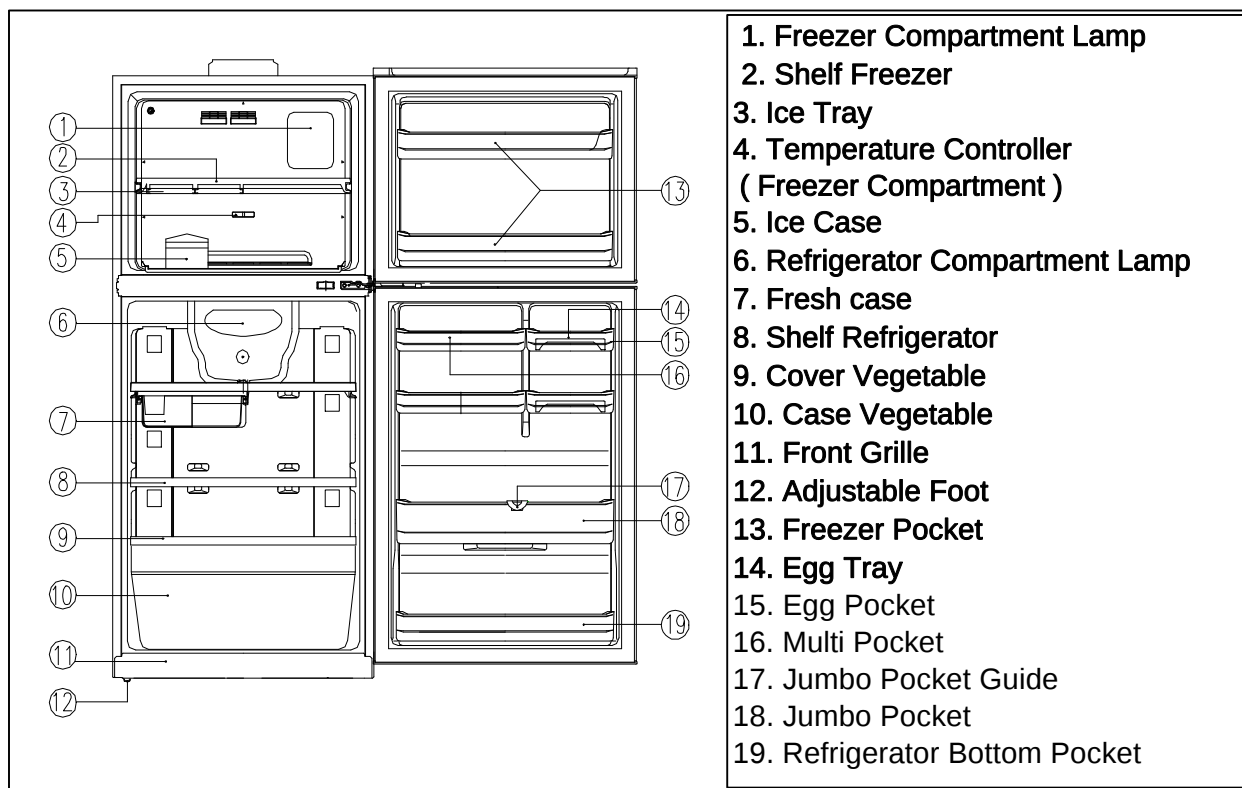
FR-530NT



EXTERNAL VIEWS

2. NAME OF PARTS

FR-530NT



2. SPECIFICATIONS

2-1. OUTLINE

DIVISION		CONTENTS		
MODEL NAME		FR-530NT		
USABLE CAPACITY (L)	FREEZER	125		
	REFRIGERATOR	319		
	TOTAL	444		
EXTERNAL DIMENSION(mm)	WIDTH	758		
	DEPTH	756		
	HEIGHT	1749		
REFRIGERANT	R12	115		
	R134a	95		
COOLING & CONTROL SYSTEM	COOLING SYSTEM	Fan Cooling System		
	DEFROST SYSTEM	Fin Evaporator Forced		
	DEFROST CONTROL	Automatic Start & Stop		
NET WEIGHT (kg)		71		

EXTERNAL VIEWS

2-2 ELECTRIC PARTS

1) COMPRESSOR

REFRIGERANT	R12						
VOLTAGE (V/HZ)	100 /50,60	110 / 60	115,120/60	127/60	220 / 60	220~240 / 50	230 / 50
COMP MODEL	X	X	X	X	PL23YH-4	SL28YE-5	←
PART CODE	X	X	X	X	3956123P40	3954128A50	←
STARTING TYPE	X	X	X	X	RSCR	RSIR	←

REFRIGERANT	R134a						
VOLTAGE (V/HZ)	100 /50,60	110 / 60	115,120/60	127/60	220 / 60	220 ~240/50	230 / 50
COMP MODEL	X	HBL25YG-3	X	X	X	HSL27YE-5	HPL26YH-5
PART CODE	X	3952125R30	X	X	X	3954127G50	3956126S50
STARTING TYPE	X	CSR	X	X	X	RSIR	RSCR

2) RELAY

REFRIGERANT		R12						
VOLTAGE (V/HZ)		100 /50,60	110 / 60	115,120/60	127/60	220 / 60	220~240 / 50	230 / 50
ASSY	TYPE NAME	X	X	X	X	181SHBYY-52	276THBYY-52	←
	PART CODE	X	X	X	X	3018116610	3018119940	←
PTC	RESISTANCE	X	X	X	X	33 şŭ	22 şŭ	←
	PART CODE	X	X	X	X			
OVER LOAD	PART CODE	X	X	X	X			

REFRIGERANT		R134a						
VOLTAGE (V/HZ)		100 /50,60	110 / 60	115,120/60	127/60	220 / 60	220~240 / 50	230 / 50
ASSY	TYPE NAME	X	783NHBZZ-52	X	X	X	276THBYY-52	197NHBYY-52
	PART CODE	X	3018119390	X	X	X	3018119940	3018119920
PTC	RESISTANCE	X	S220	X	X	X	22 şŭ	S330
	PART CODE	X		X	X	X		
OVER LOAD	PART CODE	X	783NHB	X	X	X	276THB	197NHB

3) STARTING CAPACITOR

REFRIGERANT	R12						
VOLTAGE (V/HZ)	100 /50,60	110 / 60	115,120/60	127/60	220 / 60	220 ~240 / 50	230 / 50
PART CODE	X	X	X	X	X	X	X
RATED VOLTAGE	X	X	X	X	X	X	X
RATED CAPACITANCE	X	X	X	X	X	X	X

REFRIGERANT	R134a						
VOLTAGE (V/HZ)	100 /50,60	110 / 60	115,120/60	127/60	220 / 60	220~240 / 50	230 / 50
PART CODE	X	3016400100	X	X	X	X	X
RATED VOLTAGE	X	200V	X	X	X	X	X
RATED CAPACITANCE	X	100 μ p	X	X	X	X	X

4) RUNNING CAPACITOR

REFRIGERANT	R12						
VOLTAGE (V/HZ)	100 /50,60	110 / 60	115,120/60	127/60	220 / 60	220~240 / 50	230 / 50
PART CODE	X	X	X	X	3016401160	X	X
RATED VOLTAGE	X	X	X	X	350V	X	X
RATED CAPACITANCE	X	X	X	X	4 μ p	X	X

REFRIGERANT	R134a						
VOLTAGE (V/HZ)	100 /50,60	110 / 60	115,120/60	127/60	220 / 60	220~240 / 50	230 / 50
PART CODE	X	3816800400	X	X	X	X	3016401910
RATED VOLTAGE	X	300V	X	X	X	X	400V
RATED CAPACITANCE	X	7 μ p	X	X	X	X	4 μ p

5) F-FAN MOTOR

REFRIGERANT	R12,R134a						
VOLTAGE (V/HZ)	100 /50,60	110 / 60	115,120/60	127/60	220/60	220~240 / 50	230 / 50
TYPE NAME	DL-2213DWFC	←	←	←	←	←	←
PART CODE	3015907200	←	←	←	←	←	←
REVOLUTION	2200RPM	←	←	←	←	←	←

EXTERNAL VIEWS

6) C- FAN MOTOR

REFRIGERANT	R12,R134a						
VOLTAGE (V/HZ)	100 /50,60	110 / 60	115,120/60	127/60	220/60	220~240 / 50	230 / 50
TYPE NAME	X		←				←
PART CODE	X	3015905031	←			3015905021	←
REVOLUTION	X	2400RPM	←		2400RPM	2400RPM	←

7) DEFROST HEATER

REFRIGERANT	R12,R134a						
VOLTAGE (V/HZ)	100 /50,60	110 / 60	115,120/60	127/60	220/60	220~240 / 50	230 / 50
SPEC (W)	X	110V 148W	←	←	220V 148W	←	←
PART CODE	X	3012805510	←	←	3012805500	←	←

8) LAMP ASSEMBLY

REFRIGERANT	R12,R134a						
VOLTAGE (V/HZ)	100 /50,60	110 / 60	115,120/60	127/60	220/60	220~240 / 50	230 / 50
SPEC (W)	X	120V 15W	←	←	240V 15W	←	←
PART CODE	X	3013600050	←	←	3013600020	←	←
COLOR							

9) MAIN PCB ASSEMBLY

REFRIGERANT	R12,R134a						
VOLTAGE (V/HZ)	100 /50,60	110 / 60	115,120/60	127/60	220/60	220~240 / 50	230 / 50
TYPE NAME	X	RT2002	←	←	←	←	←
PART CODE	X	3014392000	←	←	←	←	←

10) DRYER

REFRIGERANT	R12	R134a
SPEC (g)	10g	15g
PART CODE	3016801000	3016801010

11) FUSE (PCB)

REFRIGERANT	R12,R134a						
VOLTAGE (V/HZ)	100 /50,60	110 / 60	115,120/60	127/60	220/60	220~240 / 50	230 / 50
RATED CURRENT	X	250V/1.6A	←	←	←	←	←
PART CODE	X	5F3GB1682R	←	←	←	←	←

12) THERMOSTAT FUSE

REFRIGERANT	R12,R134a						
VOLTAGE (V/HZ)	100 /50,60	110 / 60	115,120/60	127/60	220/60	220~240 / 50	230 / 50
OPERATING TEMPERATURE	x	77 _i É	←	←	←	←	←
PART CODE	x	3017200500	←	←	←	←	←

13) DOOR S/W

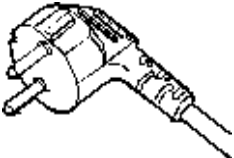
REFRIGERANT	R12,R134a						
VOLTAGE (V/HZ)	100 /50,60	110 / 60	115,120/60	127/60	220/60	220~240 / 50	230 / 50
PART CODE	3018100010	←	←	←	←	←	←

14) R-SENSOR

REFRIGERANT	R12,R134a						
VOLTAGE (V/HZ)	100 /50,60	110 / 60	115,120/60	127/60	220/60	220~240 / 50	230 / 50
PART CODE	3014802300	←	←	←	←	←	←

EXTERNAL VIEWS

3. POWER CORD

NO	SHAPE OF POWER CORD	PART CODE	DESCRIPTION	REMARK
1		3011315000	CP-2PIN	For european country
2		401RA17200	CP-2PIN	For other country

EXTERNAL VIEWS

4. DOOR COLOR

1) ASSEMBLY URETHAN FREEZER DOOR

Refrigerant	R12				R134a			
COLORTYPE	Dull laminasheet	High-glossy Laminasheet	Normal PCM	High-glossy Bright PCM	Dull laminasheet	High-glossy Laminasheet	Normal PCM	High-glossy Bright PCM
PARTCODE								

2) ASSEMBLY URETHAN REFRIGERATOR DOOR

* FR-530NT

NON-KEY TYPE

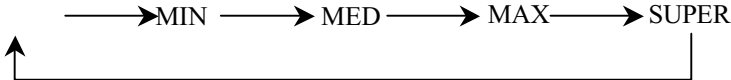
Refrigerant	R12				R134a			
COLORTYPE	Dull laminasheet	High-glossy Laminasheet	Normal PCM	High-glossy Bright PCM	Dull laminasheet	High-glossy Laminasheet	Normal PCM	High-glossy Bright PCM
PARTCODE								

KEY TYPE

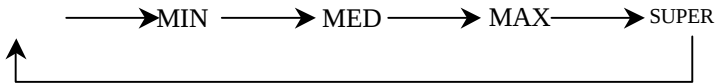
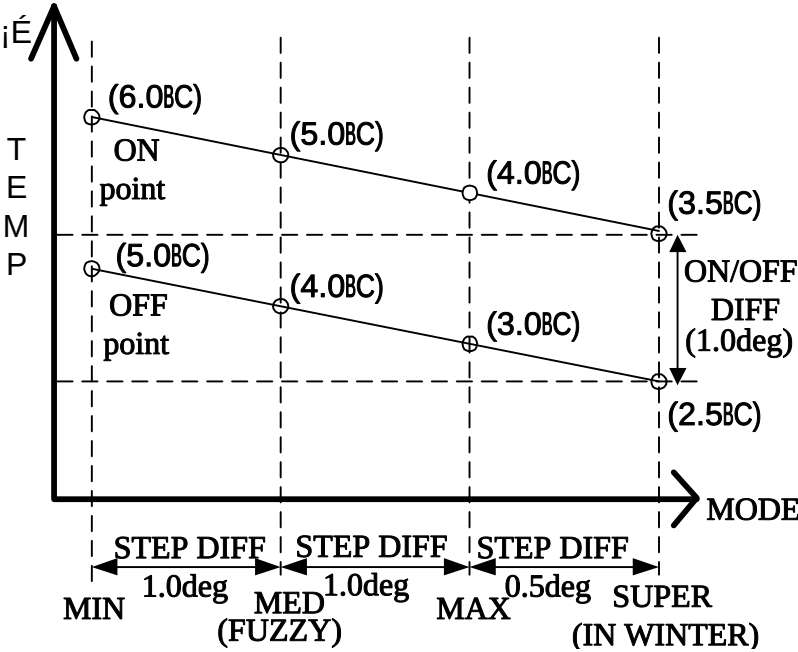
Refrigerant	R12				R134a			
COLORTYPE	Dull laminasheet	High-glossy Laminasheet	Normal PCM	High-glossy Bright PCM	Dull laminasheet	High-glossy Laminasheet	Normal PCM	High-glossy Bright PCM
PARTCODE								

3. OPERATION AND FUNCTION

1. DISPLAY

INPUT		CONTROL OBJECT	
F-PCB Buttons ; TEMP CONTROL Button		CUSTOM LED	
CONTENTS			REMARK
1. Custom LED Display 			
2. Normal State 1) Initial State ; Compartment Icons indicate Medium-mode ("MED" LDE BAR are lit.)			
3. TEMP CONTROL Button 1) Temperature Regulation of Freshfood Compartment 2) Medium-right Icons are lit by pressing the button. 			
4. Temperature Regulation of Freezer Compartment 1) Temperature is regulated by moving the lever to the lift and/or the right 2) Temperature has nothing to do with PCB control.			

2. Temperature Regulation of Refrigerator (Freshfood Compartment)

INPUT	CONTROL OBJECT
1. TEMP Control Button 2. R-Sensor 3. RT-Sensor	1. COMP 2. F-FAN
CONTENTS	
1. Temperature regulation by TEMP Control Button.  2. Fan is controlled by On/Off-point of each mode. 3. ON / OFF DIFF : 1.0C (Medium Off-point : 4.0 C) 4. Step Difference of Fresh Food Compartment. MIN <=> MED : 1 C MED <=> MAX : 1 C MAX <=> SUPER(IN WINTER) : 0.5 C 	
REMARK	
4Reference - <u>ON/OFF Diff</u> : Fixed at Micom - <u>STEP Diff</u> : Fixed at Micom - <u>Comp/C-fan co-working</u>	

OPERATION AND FUNCTION

3. FUZZY MODE

INPUT		CONTROL OBJECT	
1. FUZZY Control Button 2. R-Sensor 3. RT-Sensor		1. COMP 2. F-FAN	
CONTENTS			REMARK
1. FUZZY MODE is started by pushing the FUZZY Control Button. 2. If you want to stop the FUZZY MODE function, Push the FUZZY Control Button again. 3. At FUZZY MODE, the TEMP Control is set to “MED” of normal mode. 4. At FUZZY MODE, the TEMP Control Button cannot be set. (At FUZZY MODE stop, the TEMP Control Button can be set.)			

4. Defrosting Period

INPUT	CONTROL OBJECT
1. Total Run-time of COMP 2. Running-rate of COMP 3. Total time of Door openings 4. Total times of Door open-close 5. RT-Temperature	1. Defrosting Mode
CONTENTS	REMARK
1. What to be considered in determining Defrosting Period 1) Total Run-time of COMP : 6, 7, 8, 9, 10, 11, 12, 13 hours 2) Running-rate of COMP (every 1hour's running-rate) : more than 80% 3) Total time of Door openings : 3minutes 4) Total times of Door open-close : 4times 5) Total Time (COMP-On + COMP-Off) : 60hours 6) Ambient Temperature : more than 35 C 7) In each Error : R1, D1, F3, C1, RT ERROR 2. Terms to start Defrosting Period 1) The Defrosting starts with the following conditions, in case total COMP-run time passes 6hours j when an Error occurs k when running-rate of COMP (every 1hour's running-rate) is more than 80% l when total Door-opening time is more than 3minutes m when total times of Door open-close is more than 4times n when the ambient temperature is more than 35C 2) After total COMP-run time passes 6hours, Defrosting starts under the condition that terms of 1) are satisfied, in case of each 1hour's COMP running-rate. 3) Defrosting starts unconditionally when total COMP-run time passes 14 hours, under the condition that terms of 1),2) are not satisfied. 4) Defrosting starts immediately when Total-time (COMP-On + Off time) is more than 60 hours, under the condition that terms of 1),2), 3) are not satisfied.	

OPERATION AND FUNCTION

5. Defrosting Mode

INPUT		CONTROL OBJECT																								
1. Defrosting Period		1. COMP 2. F-FAN 3. HEATER																								
CONTENTS		REMARK																								
1. Defrosting Mode Pre-cool ↓ Heater Defrosting ↓ Pause ↓ Fan-delay 1) Time : 25minutes 2) COMP and F-Fan are On, and HTR is off 3) Pre-cool turns off when R-Sensor [2.5BC 1) Heater turns off when D-Sensor [10BC 2) Limit time : 80minutes 3) Heater continues to be On for 40 minutes of limit time when D-Sensor is in error. 4) Limit time j 30seconds: Heater continues to be On after Defrosting regardless of D-Sensor temperature. m 40minutes: in case of D1-Error n 80minutes: in normal control state 1) Time : 4minutes 2) COMP and F-Fan are Off. 1) Time : 5minutes 2) Only COMP is On, while F-Fan is Off.		C-Fan and COMP are co-working.																								
2. Output Control and Limit Time of each Defrosting Mode <table><tr><th></th><th>Pre-cool</th><th>HTR Defrosting</th><th>Pause</th><th>Fan-delay</th></tr><tr><td>COMP</td><td>ON</td><td>OFF</td><td>OFF</td><td>ON</td></tr><tr><td>F-Fan</td><td>ON</td><td>OFF</td><td>OFF</td><td>OFF</td></tr><tr><td>Heater</td><td>OFF</td><td>ON</td><td>OFF</td><td>OFF</td></tr><tr><td>Limit Time</td><td>25 min</td><td>j 80 min k 40 min (In D-Sensor error)</td><td>4 min</td><td>5 min</td></tr></table>					Pre-cool	HTR Defrosting	Pause	Fan-delay	COMP	ON	OFF	OFF	ON	F-Fan	ON	OFF	OFF	OFF	Heater	OFF	ON	OFF	OFF	Limit Time	25 min	j 80 min k 40 min (In D-Sensor error)
	Pre-cool	HTR Defrosting	Pause	Fan-delay																						
COMP	ON	OFF	OFF	ON																						
F-Fan	ON	OFF	OFF	OFF																						
Heater	OFF	ON	OFF	OFF																						
Limit Time	25 min	j 80 min k 40 min (In D-Sensor error)	4 min	5 min																						

6. Error Display (displayed on C-LED of F-PCB)

INPUT		CONTROL OBJECT	
1. TEMP Control Button 2. Refrigerator (Freshfood Compartment) Door		1. CUSTOM-LED	
CONTENTS		REMARK	
1. How to start ; open and close refrigerator door 3 times while pressing TEMP Control Button and it starts after 3 seconds. 2. Display (1) If any error, Bar-LED of C-LED are lit. (2) In Error Display Mode, the Buzzer beeps in short interval - every 0.1second at 5seconds' cycle. 3. How to finish : doing above N0.1 again. 4. It ends by itself 4 minutes after start. 5. All the Error Code is reset by itself when it returns to normal state. 6. At FUZZY MODE, the ERROR Display mode cannot be set. (At FUZZY MODE stop, the ERROR Display mode can be set.) 7. Error Code		Limit-time ; 4min. Check Error without using Jig	
JIG Code	Custom LED	CONTENTS	Running State
r1	“MIN” of Up	R-S open/short-circuit	Running by 20min.’s period according to RT
rt	“MED” of Up	RT-S open/short-circuit	Deletion by RT-Sensor
d1	“MAX” of Up	D-S open/short-circuit	Heater is On for 40 min. during Defrosting.
d00r	“SUPER” of Up	Defective Door S/W (when S/W senses that door opened more than 1 hour)	Deletion of sensing Door-S/W
C1	“MIN” of Down	Abnormal Cycle (COMP runs more than 3 hours at D-S P -5C)	Normal Running
F3	“MED” of Down	In case of Heater Defrosting, when it returns to Time(80min.), not D-Sensor	Normal Running (Deletion of Pre-cool Mode in Defrosting Mode)
	ALL LED Bar off		Normal state without Error
6. Error Control 1) “r1” Error j Occurrence : in case of R-Sensor open/short-circuit. k Control it in accordance as ambient temperature.			

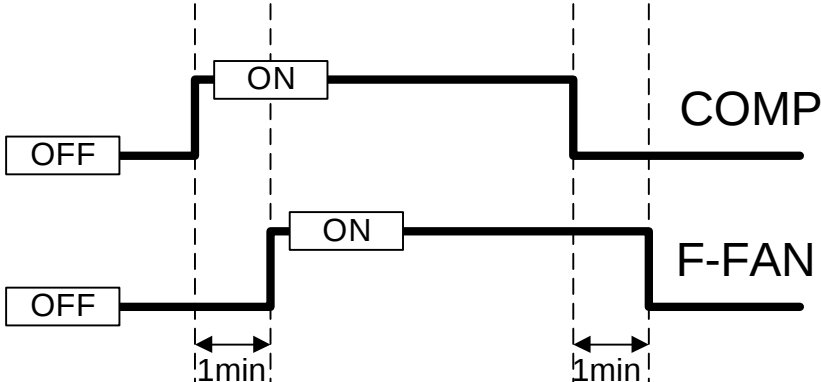
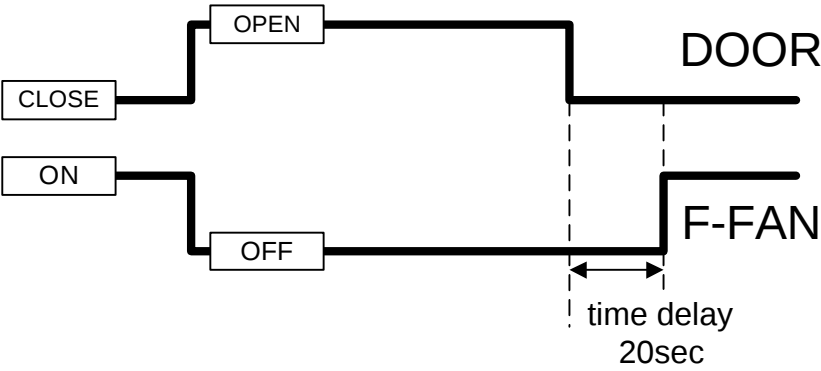
CONTENTS						REMARK
RT-S	rt Error	~13°C	14~19°C	20~29°C	~29°C	
Running-Rate (ON/OFF)	16 / 24	6 / 34	10 / 30	16 / 24	20 / 20	
① Dissolution : if R -Sensor is in normal state, it is finished by itself. 2) "rt" Error ① Occurrence : RT -Sensor open /shortcircuit ② Control : deletion of controlcondition by RT-Sensor ③ Dissolution : if RT -Sensor is in normal state, it is finished by itself. 3) "d1" Error ① Occurrence : D-Sensor open /shortcircuit ② Control : by limit time(40min.) of Defrosting-return ③ Dissolution : if D -Sensor is in normal state, it is finished by itself. 4) "door" Error ① Occurrence : when dooropening is sensed for more than 1 hour ② Control : deletion of Door SW sensing function ③ Dissolution : if Door SW open-close is sensed, it ends by itself. ④ Display dissolution : after Custom LED Display Mode (Door SW should be in normal state if Error Display Mode is to start.) 6) "C1" Error ① Occurrence : when COMP runs continuously for more than 3 hours while D-Sensor is above -5 °C ② Control : normal running ③ Dissolution : when D-Sensor temperature is below -5 °C while Comp is Off 7) "F3" Error ① Occurrence: by limit time of 80min at defrosting - return ② Control : normal running ③ Dissolution : the end of defrosting is done by D- Sensor						

7. Forced Defrosting

INPUT		CONTROL OBJECT	
1. Defrosting Key		1. Defrosting Mode	
CONTENTS			REMARK
A/S (Heater) Forced Defrosting 1. Start : The defrosting begins by pressing defrosting key 5 times (It is impossible in the state of Energy Consumption Forced Defrosting.) 2. Process 1) Let Heater On for 30seconds. 2) Delete Pre-cool of normal defrosting mode. HTR → Pause → Fan Delay → Normal 3. Heater turns Off when D-Sensor temperature is more than 10 C, 30 seconds after Heater On. 4. If FUZZY Control Button is pushed 5 times while pushing TEMP Control Button at the same time, then the Forced Defrosting mode begins. 5. At FUZZY MODE stop, the Forced Defrosting function can be set.			

OPERATION AND FUNCTION

8. Time Delay of Electric Devices

INPUT		CONTROL OBJECT	
1. Door Switch 2. COMP On/Off		1. F-FAN	
CONTENTS		REMARK	
1. F-Fan Time Delay in COMP On/Off F Fan turns On/Off 1 minute after COMP On/Off. 			
2. F-Fan Time Delay by Door Switch F Line check on : After 6 hours of initial run, the function of easy door-opening starts. 			
1) Before 6 hours of initial run, F-Fan delay time is 1sec. 2) After 6 hours of initial run, F-Fan delay time is 20sec.			

OPERATION AND FUNCTION

9. Initial Defrosting

INPUT	CONTROL OBJECT
1. D-Sensor 2. Initial Power Supply	1. Defrosting Mode
CONTENTS	REMARK
1. Defrosting mode starts when D-Sensor [3.5 C at initial power supply. (It starts from Pre-cool.)	COMP delayed for 6min. at initial defrosting

10. Explanation after Delivery

INPUT	CONTROL OBJECT
1. TEMP Control Button 2. Power Cord	1. Electric Devices
CONTENTS	REMARK
1. Start : push the TEMP Control Button for 5 seconds within 10sec after initial power supply(plug-in). 2. Electric devices turn Off for 3 hours. 3. Display works in normal way.	

11. Prevention of COMP Restart

INPUT	CONTROL OBJECT
1. (None)	1. COMP
CONTENTS	REMARK
1. COMP does not restart for 6 minutes after COMP Off, though R-Sensor turns On.	6 min. delay

12. Buzzer Alarm

INPUT	CONTROL OBJECT
1. Buttons on F-PCB 2. Door Switch	1. BUZZER
CONTENTS	REMARK
1. Buzzer rings by pushing F-PCB Buttons. 2. Buzzer rings for 1 second after initial power supply (plug-in). 3. Buzzer rings for 1 second at the start of A/S Forced Defrosting. 4. Buzzer rings every 1 minute after door opening. (It rings within 5minutes and ring-time is prolonged as time passes.) 5. Buzzer makes short ring every 5 seconds in Error Display.	

OPERATION AND FUNCTION

13. Demonstration Function

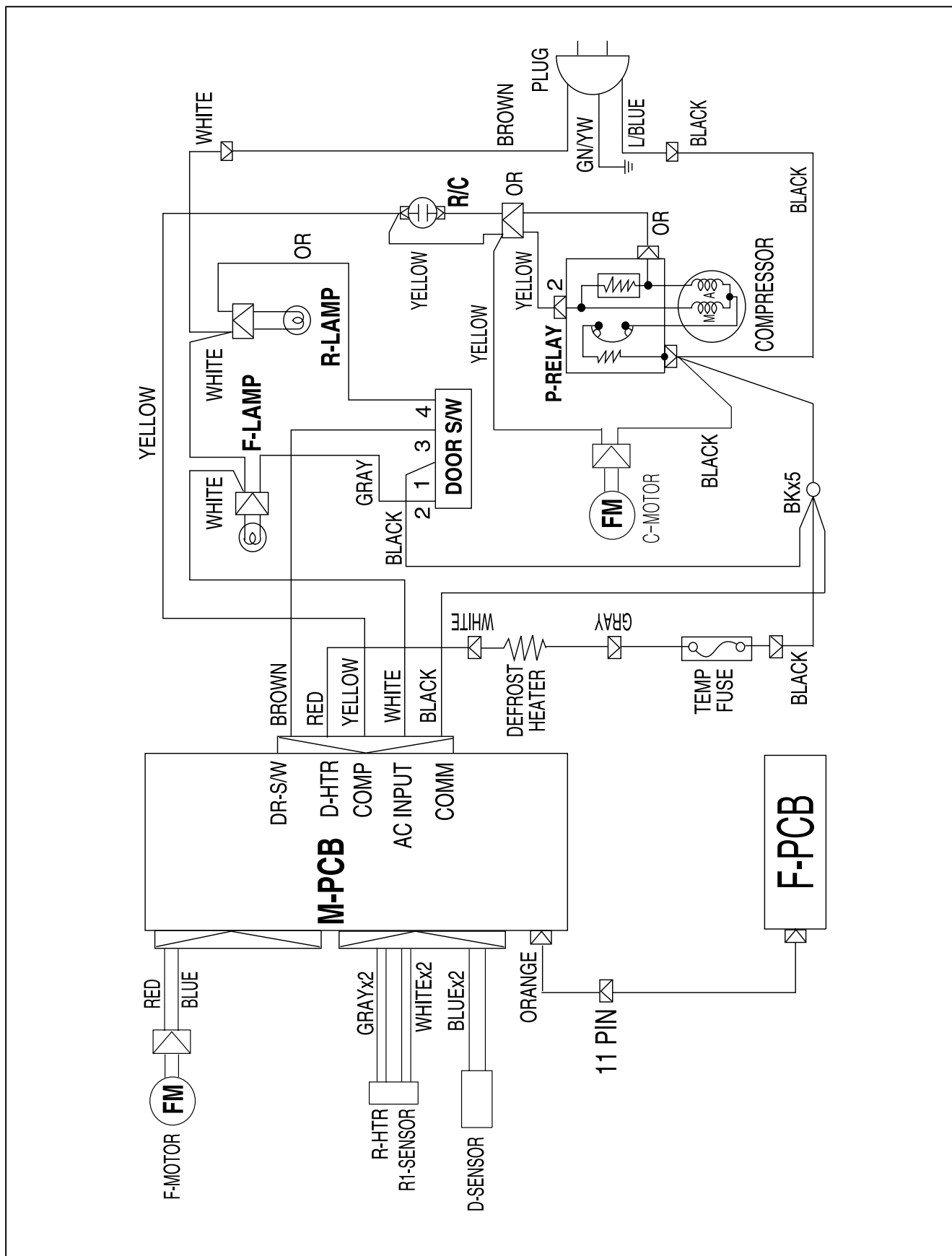
INPUT		CONTROL OBJECT							
1. Door Switch 2. TEMP Control Button		1. Electric Devices							
CONTENTS		REMARK							
1. Start : open and close Refrigerator[Freshfood Compartment] Door 5 times while pushing TEMP Control Button at the same time. 2. Control 1) Electric devices turn Off except for F-Fan. 2) Fan Control <table><tr><td></td><td>Door Open</td><td>Door Close</td></tr><tr><td>F-FAN</td><td>ON</td><td>OFF</td></tr></table> 3. Dissolution : 1) Open and close Refrigerator[Freshfood Compartment] Door 5 times while pushing TEMP Control Button at the same time in Demonstration mode. 2) Supply the power again(plug-out and plug-in)			Door Open	Door Close	F-FAN	ON	OFF		
	Door Open	Door Close							
F-FAN	ON	OFF							

14. Control of R-Sensor Off-Point

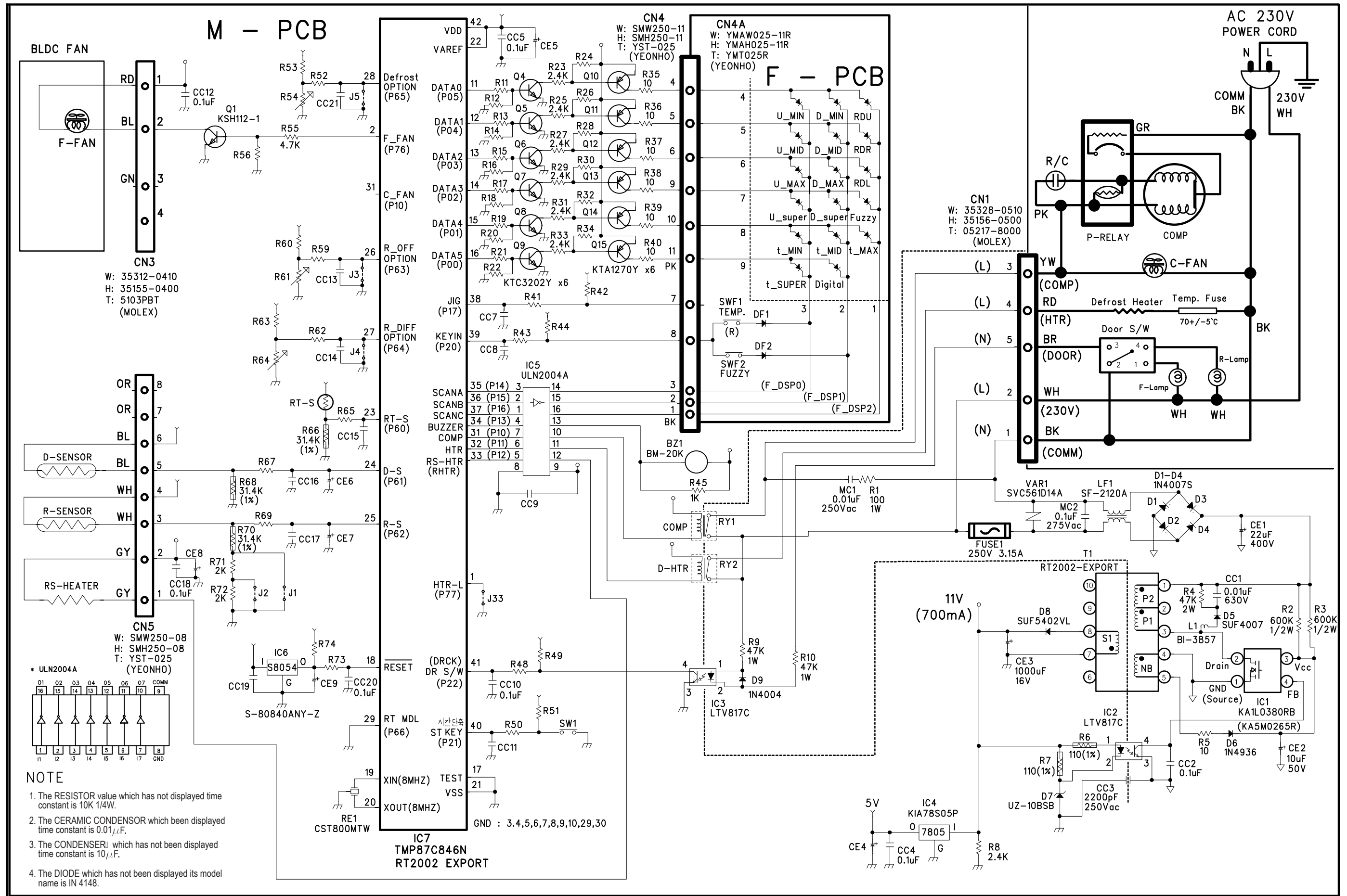
INPUT	CONTROL OBJECT								
1. Slide SW(SW1) on M-PCB	1. Control Resistance of R-Sensor "2" Off-point								
CONTENTS	REMARK								
1. In case of Weak-refrigeration (though F-Fan and COMP work on and on), the following actions are to be done. 2. Resistance R70 : Control Resistance of R-Sensor Medium Off-point (4.0BC , 31.4KΩ) 3. Resistance R71 : reduceing R-Sensor Resistance by 1.5BC Refrigeration (2.5BC , 2KΩ) 4. Resistance R72 : reduceing R-Sensor Resistance by 1.5BC in case of weak-Refrigeration (1.0BC , 2KΩ) 5. J1,J2 : during A/S, if J1,J2 are opened, R-Sensor Medium Off-point decreases by 1.5BC 6. J1,J2 Status and R-Sensor Medium Off-point <table border="1"> <tr> <th>J1,J2 Status</th><th>R-Sensor Medium Off-point</th></tr> <tr> <td>J1 (o), J2 (o)</td><td>4.0BC</td></tr> <tr> <td>J1 (x), J2 (o)</td><td>2.5BC</td></tr> <tr> <td>J1 (x), J2 (x)</td><td>1.0BC</td></tr> </table>	J1,J2 Status	R-Sensor Medium Off-point	J1 (o), J2 (o)	4.0BC	J1 (x), J2 (o)	2.5BC	J1 (x), J2 (x)	1.0BC	- (o) : Jumper exist - (x) : Jumper don't exist
J1,J2 Status	R-Sensor Medium Off-point								
J1 (o), J2 (o)	4.0BC								
J1 (x), J2 (o)	2.5BC								
J1 (x), J2 (x)	1.0BC								

4. DIAGRAM

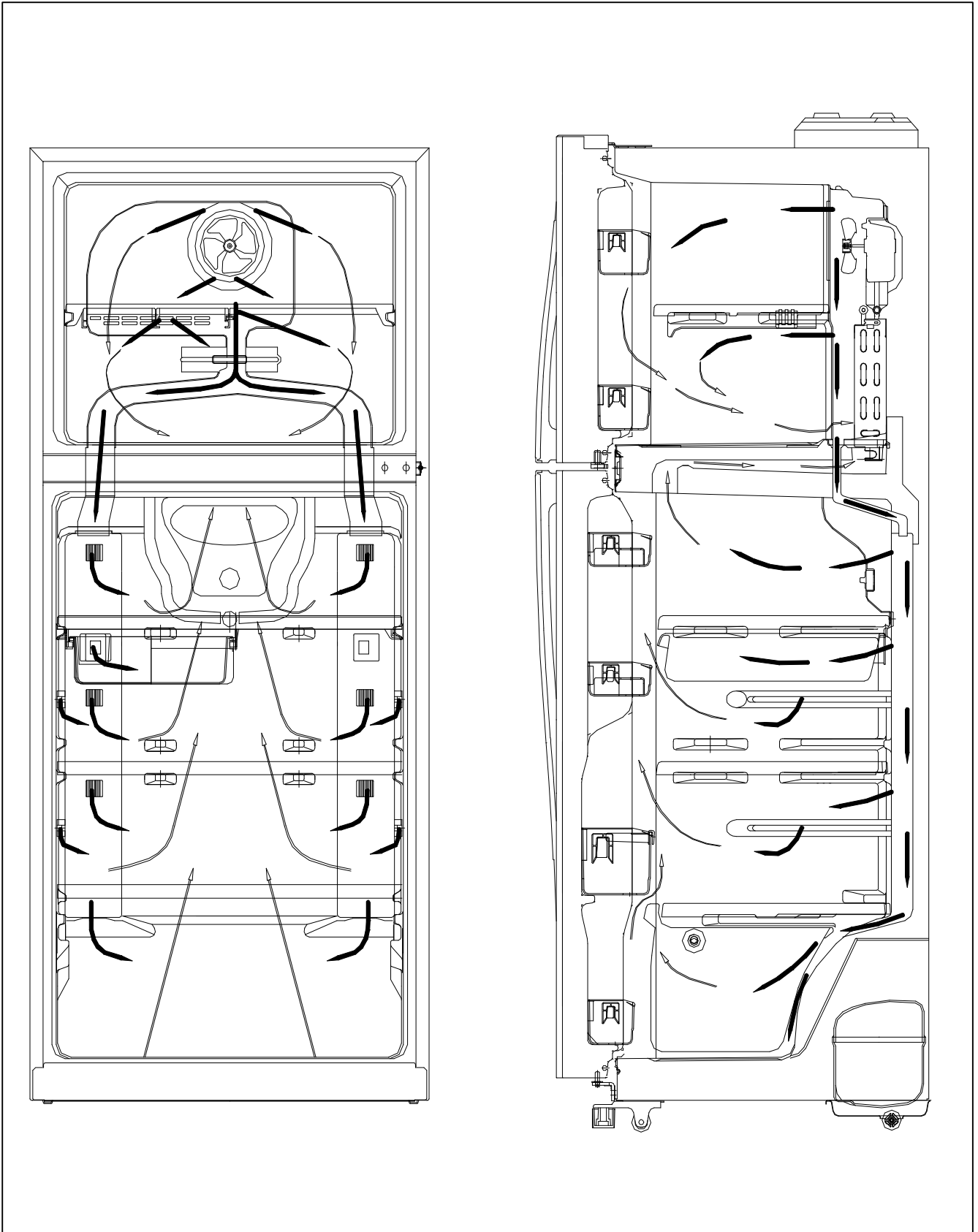
1. WIRING DIAGRAM



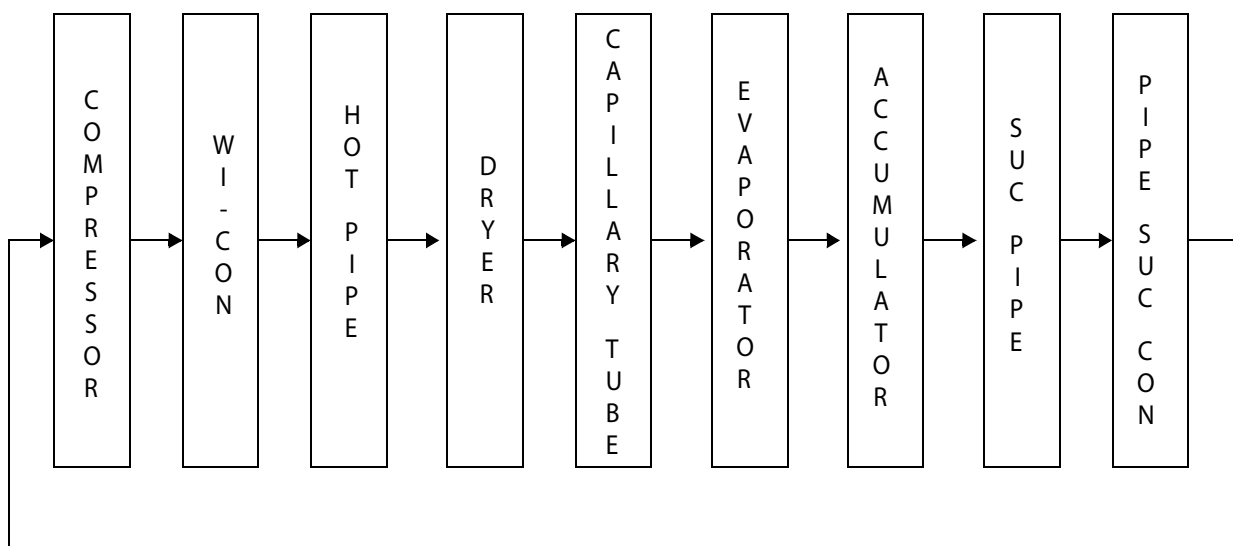
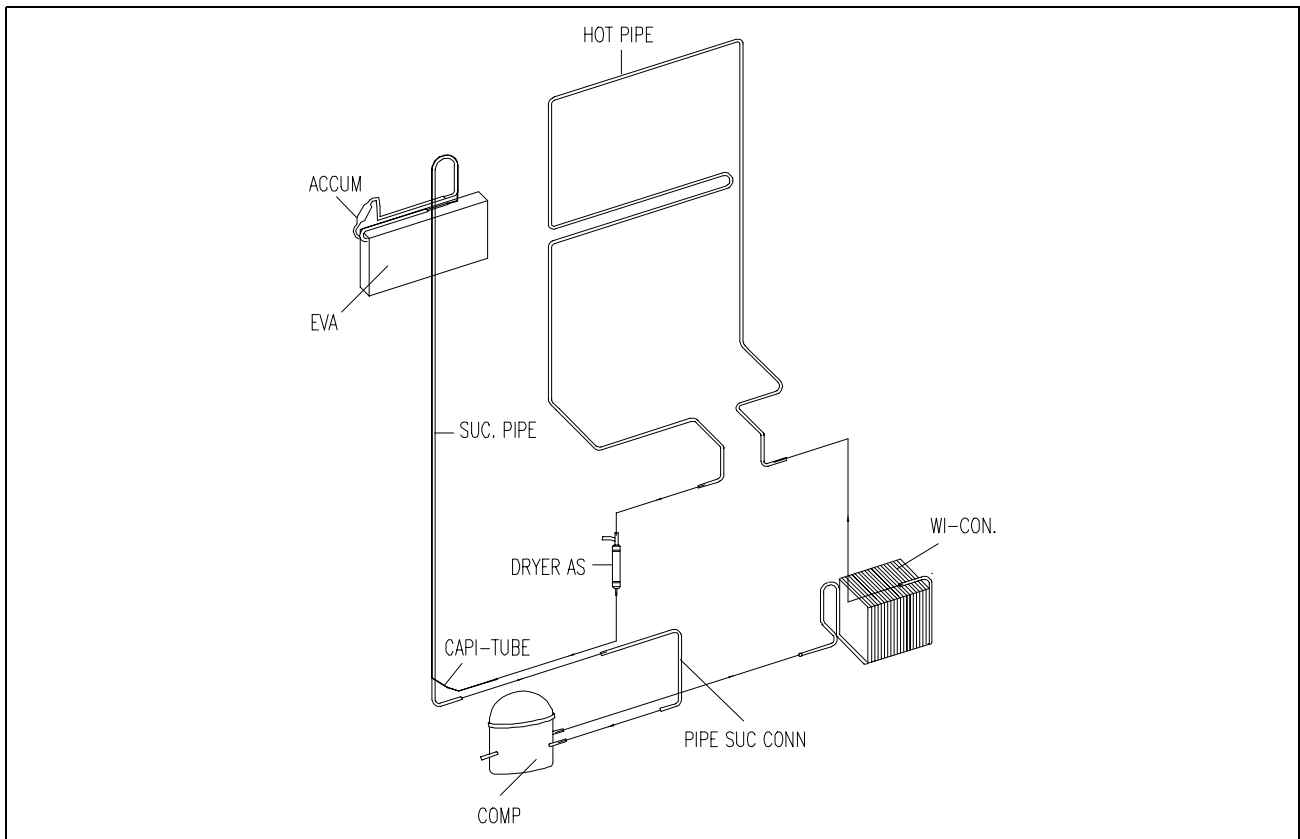
2. CIRCUIT WIRING DIAGRAM



3. AIR FLOW DIAGRAM

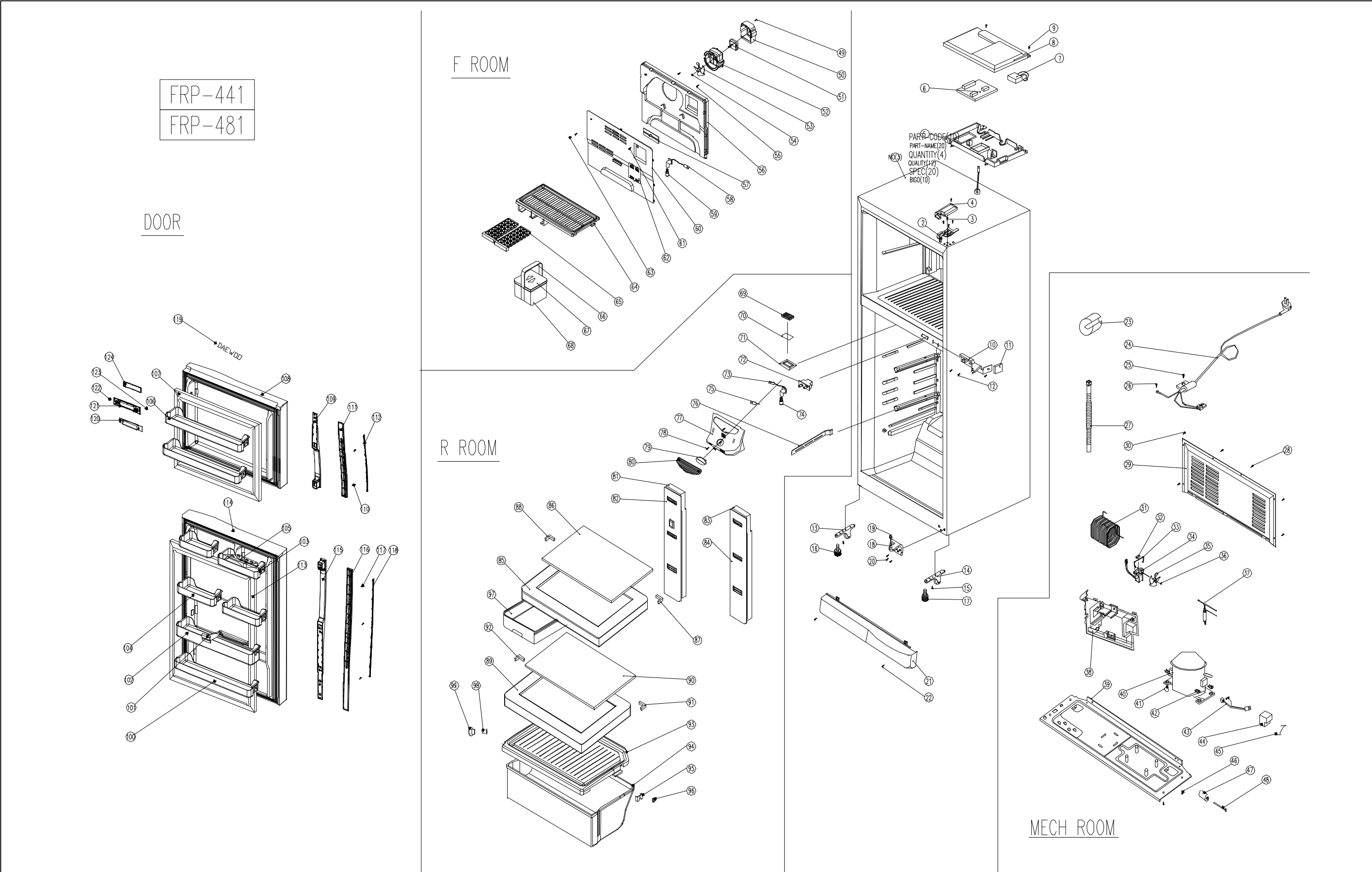


4. REFRIGERANT CYCLE DIAGRAM



6. EXPLODED VIEW AND PARTS LIST

6-1. FR-530NT TOTAL EXPLODED VIEW



EXPLODED VIEW AND PARTS LIST

1) FR-530NT

NO	PART CODE	PART NAME	PART DESCRIPTION	QUANTITY	REMARK
1	3000015000	ASSY CAB URT	FRP-441	1	
	3000015100	ASSY CAB URT	FRP-481	1	
2	3012905400	HINGE *T	"SCP1, T2.3"	1	
3	3016001240	SPECIAL BOLT *T	6 X 22 SWCH22A(YL)	5	
4	3011429000	COVER *T HI	PP	1	
5	3010519200	BOX M/PCB	PP	1	
6	3014392000	PCB MAIN AS		1	
7	3016401910	CAPACITOR RUNNING	400VAC 4UF(WIRE)	1	
8	3011444901	COVER MAIN PCB BOX	PP	1	
9	7112401611	SCREW TAPPING	T1 TRS 4X16 MFZN	2	
10	3012905802	HINGE *M AS	PO T3.2	1	
11	3011424700	COVER *M HINGE	ABS	1	
12	3016001220	SPECIAL BOLT *M	6X20 SWCH22A(WH)	3	
13	3012102901	FOOT *F *L AS		1	
14	3012103001	FOOT *F *R AS		1	
15	3016000700	SPECIAL SCREW	M6X15	2	
16	3012101501	FOOT ADJ *R AS		1	
17	3012102501	FOOT ADJ *L AS		1	
18	3012906400	HINGE *U AS		1	
19	3016005300	SPECIAL WASHER	S10C T1.5	1	
20	3016001240	SPECIAL BOLT T/U	6X22SWCH22A(YL)	3	
21	3011470100	COVER CABINET BRAKET	PP	1	
22	7112401611	SCREW TAPPING	T1 TRS 4X16 MFZN	2	
23	3010101340	ABSORBER SUCTION PIPE	NR	3	
24	3011302030	CORD POWER AS	CP-2PIN(2)	1	
25	7112401211	SCREW TAPPING	T1 TRS 4X12 MFZN	1	
26	7001400865	SCREW MACHINE	PAN 4X8 BSNI	1	
27	3013202700	HOSE DRAIN B	PP	1	
28	7112401211	SCREW TAPPING	T1 TRS 4X12 MFZN	6	
29	3012401410	GRILLE	SBHGI T0.4	1	
30	7112401211	SCREW TAPPING	T1 TRS 4X12 MFZN	2	
31	3014423900	PIPE WICON AS	FRB-48/52/5640NT	1	
32	3010102100	ABSORBER C MOTOR	NR	1	
33	3012004400	FIXTURE C MOTOR	SUC	1	
34	3015905021	MOTOR C	230V / 50Hz	1	
35	3011802200	FAN		1	

EXPLODED VIEW AND PARTS LIST

NO	PART CODE	PART NAME	PART DESCRIPTION	QUANTITY	REMARK
36	3011200500	CLAMP FAN	SUS304	1	
37	3016801010	DRYER AS	FRB-4460NT/4760NT	1	
38	3011118000	CASE VAPORI		1	
39	3010314910	BASE COMPRESSOR	SBHGI T1.0	1	
40	3956126S50	COMPRESSOR	HPL26YH-5 240V-50HZ	1	
41	3010101440	ABSORBER COMP AS		4	
42	3016002500	SPECIAL WAHER	SK-5 T0.8	4	
43	3018119920	SWITCH P-RELAY AS	"4TM197NHBY-52(3P,S330)"	1	
44	3811400503	COVER RELAY	V235	1	
45	3012610000	CLAMP BAND RELAY	SK-5 T0.7	1	
46	3016003300	SPECIAL BOLT	T2 M6.5X20	4	
47	3016500000	CASTER *B	PP	2	
48	3014902900	SHAFT CASTER *B	SWRM-10	2	
49	7112401211	SCREW TAPPING	T1 TRS 4X12 MFZN	1	
50	3012007901	FIXTURE MOTOR B	PP	1	
51	3015907200	MOTOR F	BLDL 12V	1	
52	3012007800	FIXTURE MOTOR A	PP	1	
53	3011802200	FAN	ABS(OD110)	1	
54	3011200500	CLAMP FAN	SUS 304	1	
55	7112401611	SCREW TAPPING	T1 TRS 4X12 MFZN	2	
56	3013334112	INSULATOR F-LUVR	F-PS	1	
57	3013402110	KNOB F CONTROL	PP	1	
58	3017903422	SOCKET F LAMP AS		1	
59	3013600020	LAMP AS	240 [V] / 15[W]	1	
60	3018908210	LOUVER F	HIPS	1	
61	7112401611	SCREW TAPPING	T1 TRS 4X16 MFZN	2	
62	3015504201	WINDOW F	GPPS	1	
63	3010924600	CAP F-LOUVER	HIPS T2.3	1	
64	3017807500	SHELF F	HIPS	1	
65	3011110200	CASE ICING	PP	2	
66	3012603401	HANDLE ICE BOX	ABS	1	
67	3011445501	COVER ICE-BOX	GPPS	1	
68	3010519600	BOX ICE	HIPS	1	
69	3018701300	DEODORANT ANTI RETURN		1	
70	3018700700	DEODORANT SHEET	UNITRON	1	
71	3011102501	CASE DEODORANT A	PP	1	
72	3018100010	SWITCH DOOR	2 BUTTON / 4 PIN	1	

EXPLODED VIEW AND PARTS LIST

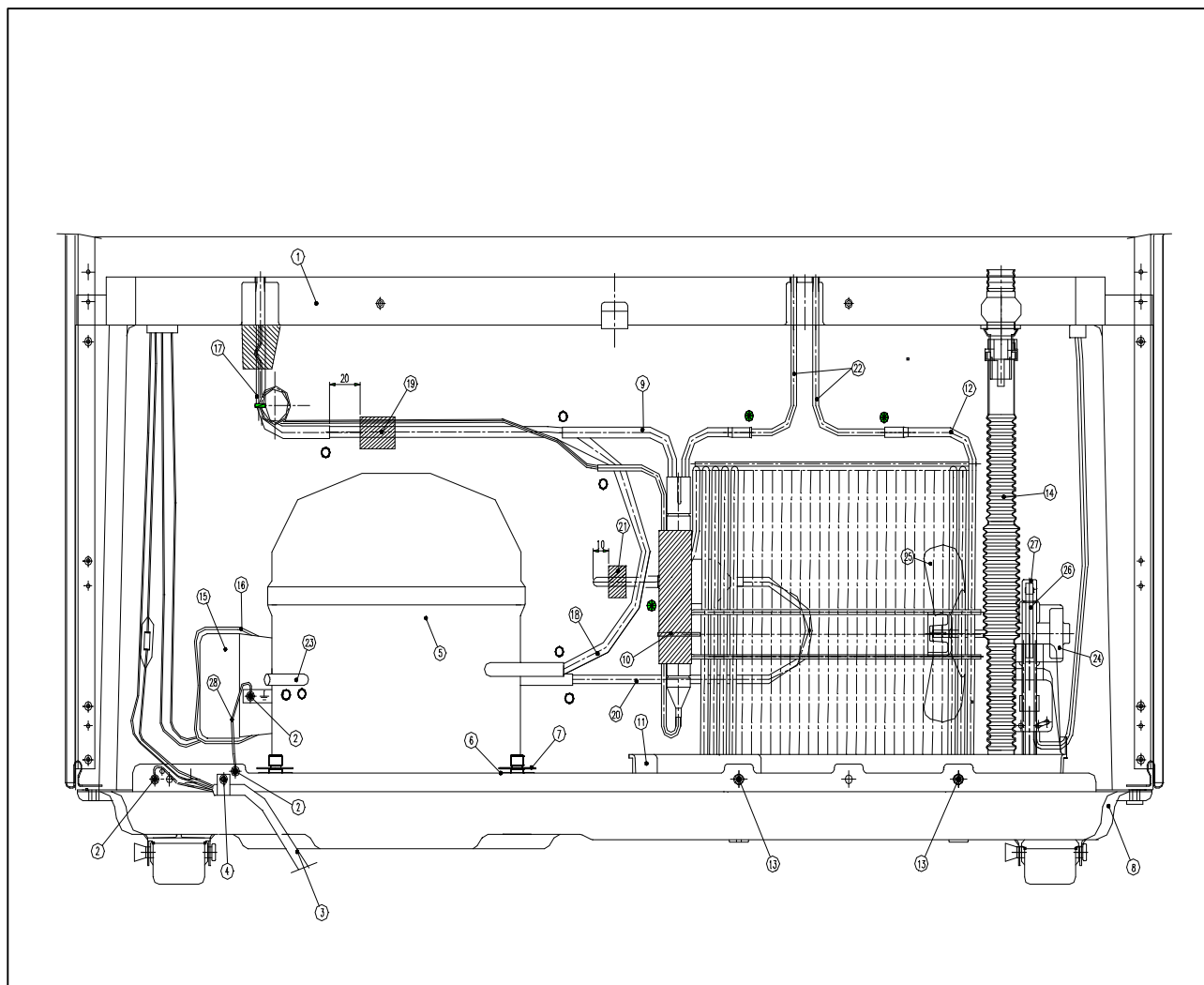
NO	PART CODE	PART NAME	PART DESCRIPTION	QUANTITY	REMARK
73	3017903300	SOCKET R LAMP AS		1	
74	3013600020	LAMP AS	240V 15W	1	
75	3014802300	SENSOR R AS		1	
76	3011439500	COVER CUBIC/D	HIPS	4	
77	3011445000	COVER CONTROL	HIPS	1	
78	7112401611	SCREW TAPPING	T1 TRS 4X16 MFZN	1	
79	3010918400	CAP CONTROL BOX	ABS	1	
80	3015504001	WINDOW R	GPPS	1	
81	3013331100	INSULATOR R *S *L	"F-PS, FRP-441"	1	
	3013330900	INSULATOR R *S *L	"F-PS, FRP-481"	1	
82	3018906300	LOUVER R *S *L	"PP, FRP-441"	1	
	3018902500	LOUVER R *S *L	"PP, FRP-481"	1	
83	3013331100	INSULATOR R *S *R	"F-PS, FRP-441"	1	
	3013331000	INSULATOR R *S *R	"F-PS, FRP-481"	1	
84	3018906400	LOUVER R *S *R	"PP, FRP-441"	1	
	3018902600	LOUVER R *S *R	"PP, FRP-481"	1	
85	3017802340	SHELF R *T	HIPS	1	
86	3014547710	PALTE SHELF GLASS	GALSS(T0.4X595.3X369.4)	1	
87	3012017000	FIXTURE GLASS SHELF R	HIPS	1	
88	3012016000	FIXTURE GLASS SHELF L	HIPS	1	
89	3017805101	SLELF R *U	GPPS	1	
90	3014547710	PALTE SHELF GLASS	GALSS(T0.4X595.3X369.4)	1	
91	3012017000	FIXTURE GLASS SHELF R	HIPS	1	
92	3012016000	FIXTURE GLASS SHELF L	HIPS	1	
93	3011439701	COVER VEGETABLE CASE	GPPS	1	
94	3011117700	CASE VEGETABLE	GPPS	1	
95	3011432800	COVER ROLL A	HIPS	2	
96	3014700500	ROLLER VEGETABLE CASE	POM	2	
97	3011117811	CASE CHILLED	GPPS	1	
98	3014700600	ROLLER V/CASE FIXTURE	POM	2	
99	3015303600	SUPPORTER V/CASE BOX	GPPS	2	
100	3019018810	POCKET R DOOR *U	GPPS	1	
101	3012513000	GUIDE JUMBO POCKET	GPPS	1	
102	3019018710	POCKET JUMBO	GPPS	1	
103	3019018510	POCKET EGG	GPPS	2	
104	3019018610	POCKET MULTI	GPPS	2	
105	3011107411	CASE EGG	GPPS	1	

EXPLODED VIEW AND PARTS LIST

NO	PART CODE	PART NAME	PART DESCRIPTION	QUANTITY	REMARK
106	3019018410	POCKET F DOOR	GPPS	2	
107	3012301400	GASKET F DOOR AS	PVC	1	
108	3011751510	DOOR F URT AS	FRP-441	1	
	3011795510	DOOR F URT AS	FRP-481	1	
109	3012628300	HANDLE F DOOR	FR-B442BB	1	
110	7002501611	SCREW MACHINE	TRS 5X16 MFZN	2	
111	3011613400	DECORATOR F HANDLE A	FR-B442BB	1	
112	3011613500	DECORATOR F HANDLE B	ABS+CR	1	
113	3012301700	GASKET R DOOR AS	PVC	1	
114	3011751920	DOOR R URT AS	FRP-441	1	
	3011752110	DOOR R URT AS	FRP-481	1	
115	3012628400	HANDLE R DOOR	FR-B442BB	1	
116	7002501611	SCREW MACHINE	TRS 5X16 MFZN	3	
117	3011613600	DECORATOR R HANDLE A	ABS	1	
118	3011613700	DECORATOR R HANDLE B	ABS + CR	1	
119		EMBLEM DAEWOO		1	
120	3014393000	PCB FRONT AS		1	
121	3014232100	PANEL FCP	ABS	1	
122	3016302900	BUTTON FCP *L	ABS	1	
123	3016303000	BUTTON FCP *R	ABS	1	
124	3015504600	WINDOW FCP	ABS + INSERT	1	

5. DISASSEMBLY AND ASSEMBLY

6-3 MACHINE ROOM EXPLODED VIEW AND PARTS LIST



NO	PART NAME	NO	PART NAME	NO	PART NAME
1	BASE CAB AS	8-3	SHAFT CASTER *B	17	PIPE SUC AS
2	SCREW MACHINE	8-4	CASTER *B	18	PIPE SUC CONN
3	CORD POWER AS	9	DRYER AS	19	ABSORBER PIPE
4	SCREW TAPPING	10	CABLE TIE	20	PIPE MUFFLER AS
5	COMPRESSOR	11	VASE VAPORI AS	21	ABSORBER PIPE A
6	ABSORBER COMP AS	11-1	CASE VAPORI	22	PIPE HOT
6-1	ABSORBER COMP RUB B	11-2	SEAL CASE VAPORI	23	PIPE SERVICE
6-2	ABSORBER COMP RUB A	12	PIPE WICON AS	24	MOTOR C
6-3	ABSORBER COMP SPRING	13	SCREW TAPPING	25	FAN C AS
7	WASHER SPECIAL	14	HOSE DRAIN B AS	26	FIXTURE C MOTOR
8	BASE COMP AS	14-1	HOSE DRAIN B	27	ABSORBER C MOTOR
.8-1	BASE COMP	15	COVER C FAN	28	HARNESS EARTH
8-2	SPECIAL BOLT	16	BAND RELAY		