



IGBT DC inverter MMA welding machine



	ZX7-315	ZX7-400	ZX7-500	ZX7-630
Input power voltage/frequency(V、HZ)	AC380(THREE PHASES)±15% 50/60	AC380(THREE PHASES)±15% 50/60	AC380(THREE PHASES)±15% 50/60	AC380(THREE PHASES)±15% 50/60
Rated input power capacity (KVA)	15	18	25	35
No-load voltage (V)	72	72	72	72
Output current adjustment range (A)	20-315	20-400	20-500	20-630
Rated output voltage (V)	21	28	40	44
Rated duty cycle (%)	60	60	60	60
No-load loss (W)	200	200	200	200
Efficiency (%)	85	85	85	85
Power factor	0.93	0.93	0.93	0.93
Harmonic Distortion (%)	65%	65%	65%	65%
Insulation class	F	F	F	F
Weight (KG)	28	32	51	53
Overall dimension (MM)	565x283x495	565x283x495	670x340x640	670x340x640
Protection class of case	IP23	IP23	IP23	IP23
Drive adjustment range (A)	0-100	0-100	0-100	0-100
Diameter of rod	2.5-6	2.5-6	2.5-6	2.5-8